

GRDC Spray Days - presentations



Jondaryan – 22 March 2023

Narrabri - 23 March 2023

Osborne - 28 March 2023





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SOCIAL LICENCE and its DEFINITION



Is the level of acceptance or approval that stakeholders and communities extend to a project , site , company or industry.

Gaining social license means gaining support for the project from concerned groups or stakeholders over and above any legal requirements

Granting of social license is rooted in the beliefs, reputation and opinions held by the local population and other stakeholders in society.



What about ESG

Environmental, Social, & Governance

The three pillars of sustainable business

ESG is seen as a way of safeguarding businesses from future risk

3

Environmental factors involve the protection of natural resources or Impact on the planet



Air and Water quality

Biodiversity

Deforestation

Energy Performance

Carbon Footprint

Natural Resource Depletion

Waste mgt and Pollution



ENVIRONNENTAL

5



Bee deaths spark investigation after traces of chemical Fipronil found in hives



ABC Southern Qld / By Lucy Robinson and Belinda Sanders
Posted Thu 18 Feb 2021 at 11:10am, updated Thu 18 Feb 2021 at 4:34pm



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Social



Involves anticipating every possible customer reaction to your brand and to determine who is best suited to respond , creating a map of how the interaction should unfold , deciding who is authorized to continue the relationship etc .

When executed correctly. The outcome of social governance is simple;

Customers enjoy a positive seamless brand experience

How businesses interact with communities where it operates



GOVERNANCE—Internally with;

Compliance

Security

Control

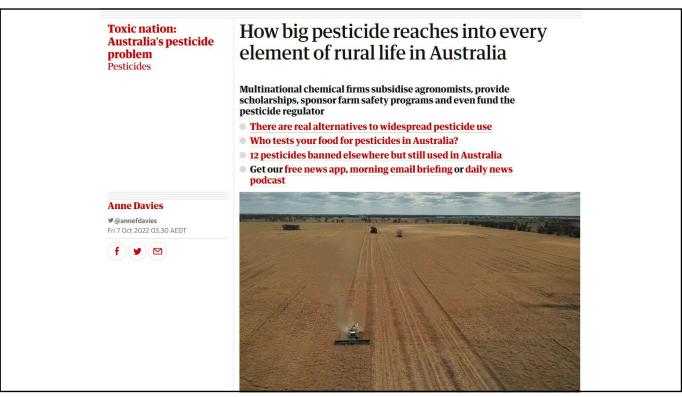
How an organisation is governed- and Transparency?

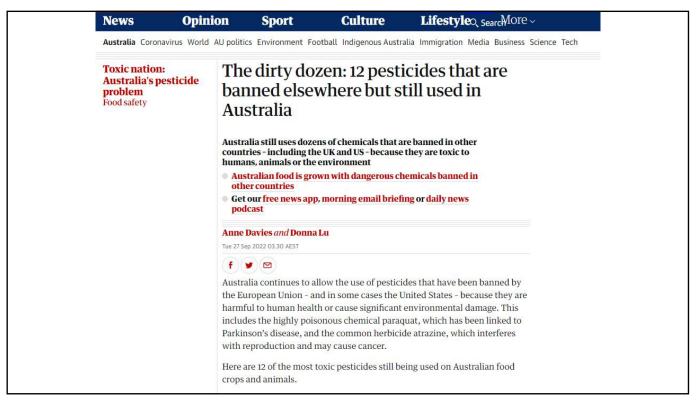
9



All these key elements are inter-twined and will impact our Agricultural industry

eg in Banking







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Maximum residue levels (MRLs)

- MRLs are a safe level for human or animal ingestion within the diet and are determined for every crop protection product as part of the registration process.
- The label instructions ensure that the MRL is not exceeded for the registered crops and use patterns.



HERBICIDE RESIDUES IN GRAIN



APVMA Reviews

All old actives over time are being re-evaluated by APVMA

- · Glyphosate has been reviewed
- · 2,4-D has been reviewed
- · Fipronil is current on review
- · Imidacloprid is current on review
- Paraquat/Diquat is current on review

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HERBICIDE RESIDUES IN GRAIN

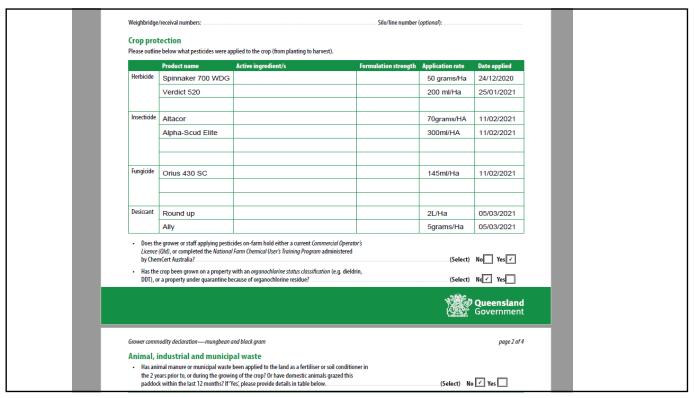


Maximum Residue Limits – (MRLs)

- Defined as the Maximum concentration of residue which is legally permitted as acceptable to be present in agricultural commodity
- Importing countries may have lower or nil MRL compared to Australian MRLs
- National Residue Surveys (NRS)
 2020-21 5445 samples collected
 Compliance rate % 99.3 %



Wheat crop 2020 @ Bathurst



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Collector: Sample Date: 22 Mar 2021 Lab Receipt Date: 12 Apr 2021 **DALBY QLD 4405** Report Date: 05 May 2021 **DEACON** Ship Sample No **Product Destination** Chemicals/ Residue Aust MRL **Customer** Marketer Reference No Country **Contaminants** mg/kg mg/kg 0320400B fluazifop-p-butyl M4510 0.096 Mung bean Viet Nam 0.5 glyphosate 0.41 10 haloxyfop 0.90 0.1* Remaining <LOR analytes (overleaf) * Note: The residue of haloxyfop detected at 0.90mg/kg exceeds the Australian MRL of 0.1mg/kg

ADAMS AUSTRALIA

GRAIN SORGHUM to CHINA and GLYPHOSATE residues

Food (Alcohol) mkt – Proceeding with caution for NIL tolerance red flags warnings

Feed mkt - continuing to export to China.

Haloxyfop free Chickpeas to USA & Canada customers

Heightened awareness in weed seeds in various overseas markets.



Market	Active Ingredient	Commodity (for chickpeas)	MRL (ppm)	M GRDC
Egypt	Acetamiprid	Peas (with pods)	0.6	GRAINS RESEARCH
Egypt	Acetamiprid	Peas (without pods)	0.3	& DEVELOPMENT CORPORATION
Egypt	Acetamiprid	Pulses; Peas	0.15	
India	Acetamiprid		0.01	
Turkey	Acetamiprid	Peas (with pods)	0.4	
Turkey	Acetamiprid	Peas (without pods)	0.3	
Turkey	Acetamiprid	Pulses; Peas	0.07	Intruder/ Skope
United Arab Emirates	Acetamiprid	Peas (with pods)	0.6	Insecticide
United Arab Emirates	Acetamiprid	Peas (without pods)	0.3	
United Arab Emirates	Acetamiprid	Pulses; Peas	0.15	
Egypt	Emamectin	Peas (with pods)	0.03	
Egypt	Emamectin	Peas (without pods)	0.01	
Egypt	Emamectin	Pulses; Peas	0.01	
India	Emamectin		0.01	Affirm
Turkey	Emamectin	Peas (with pods)	0.01	
Turkey	Emamectin	Peas (without pods)	0.01	<u>Insecticide</u>
Turkey	Emamectin	Pulses; Peas	0.01	
United Arab Emirates	Emamectin	Peas (with pods)	0.03	
United Arab Emirates	Emamectin	Peas (without pods)	0.01	
United Arab Emirates	Emamectin	Pulses; Peas	0.01	

Table 3b. Summer crop growth stage application windows

Стор	Crop Growth Stage
Lucerne	Apply from 2 nd trifoliate leaf onwards
Cowpea, Mung beans, Navy beans, Soybeans	Apply from 2 nd leaf to flowering
Peanuts	Apply from 5cm to pegging
Cotton	Apply from 2 nd leaf to before the onset of flowering
Sunflowers	Apply from 2 nd leaf to head initiation

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NOT TO BE USED FOR ANY PURPOSE OR IN ANY MANNER CONTRARY TO THIS LABEL UNLESS AUTHORISED UNDER APPROPRIATE LEGISLATION.

HARVESTING WITHHOLDING PERIODS

NOT REQUIRED WHEN USED AS DIRECTED FOR:

Canola, Chickpeas, Cotton, Cowpea, Faba beans, Field peas, Lentils, Linola, Linseed, Lupins, Mung beans, Navy beans, Peanuts, Soybeans, Sunflowers and Vetch

DO NOT HARVEST FOR:

Medic and Clover seed crops

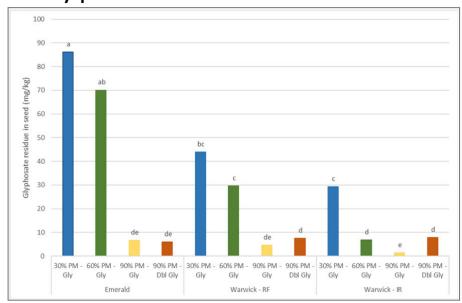
7 DAYS AFTER APPLICATION



TAIWAN and GLYPHOSATE

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Glyphosate residues from 2021



- Early desiccation will increases residues
- Need to accurately assess physiological maturity
- DANGER spraying green pods

Glyphosate residue in seed @ 7 DAT at Emerald and Warwick rainfed (RF) and irrigated (IR) trials. Means with same subscript are not significantly different at the P=0.05 level.

DRIFT AND PRODUCTION SYSTEM



What's the problem?

- Movement of chemical outside farm boundaries and off intend target
- Spray Drift is a whole of community issues and everyone has a responsibility to understand their obligations in managing it



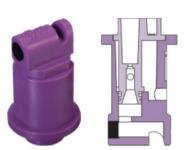
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DRIFT AND PRODUCTION SYSTEMS



2,4-D label changes 2018

- Minimum mandatory droplet size of Very Coarse (aerial application remains at Very Coarse)
- Advisory ground boom sprayers minimum of Extremely Coarse between 1st October and 15th April (recommended not legally required)
- Ground boom height restricted to 50cm above the target canopy/crop
- Introduction of downwind buffer zones
- Addition of do not apply if there are surface temperature inversions



Turbo TeeJet Induction (TTI)

- When we <u>Choose to Spray</u>, will determine where and how far the spray driftable fraction of our application will move
- The <u>Sprayer Set-up</u> will determine how much product will be left in the air.
- Coarser Spray Qualities / Nozzles will lower drift risk but can also impact efficacy
- Having a set of <u>Spray-Plans</u> for different paddock situations will enable efficient, safe and effective spraying.

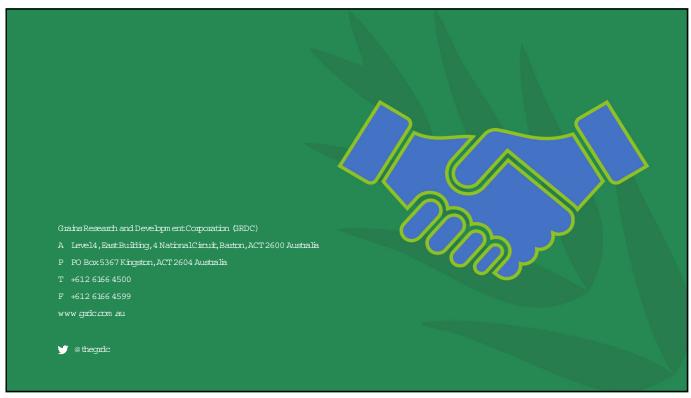
PLUS - reading all the small print of our labels and even re-check with your marketers

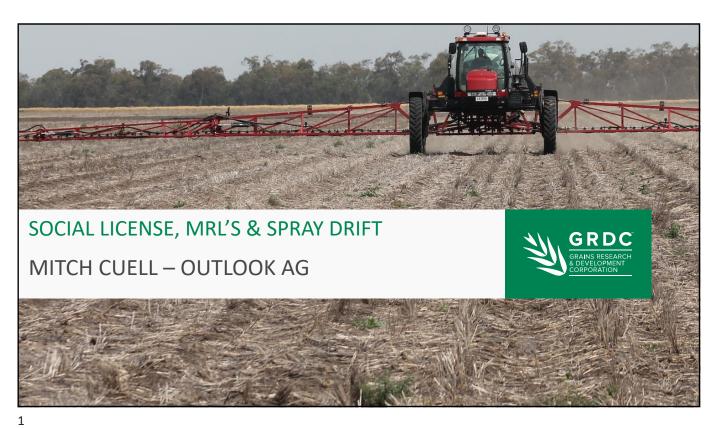
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TAKE HOME FUTURE CHALLENGES



- · Social licence can't be taken for granted
- Pesticide application beyond the label can leave to a potential residues in the grain that could potentially affect Australia's Market access
- Ineffective application of pesticides may result in significant label changes through government regulation





SOCIAL LICENCE



"ON TREND" theme

- Definition 'level of acceptance or approval that stakeholders and communities extend to a project, site, company or industry.'
- Outside Industry
 - Media platforms drive perception
 - Important to advocate and teach
- Inside Industry
 - · Operate with understanding
 - · MRL's & Spray Drift

HERBICIDE RESIDUES IN GRAIN



What's happening?

• Some grain is being delivered with pesticides exceeding the Maximum Residue Limit (MRL).

What are MRL's?

- 'The maximum amount of chemical residue that is legally allowed in a food product sold in Australia.'
- How does this happen?
- A pesticide is applied outside the timing that is outlined on the label or at rates exceeding the label. This is either by crop stage and/or withholding period.

3

HERBICIDE RESIDUES IN GRAIN



How much testing do they do for MRL's?

- Wheat 2597 samples
- Barley 1084 samples
- Canola 504 samples
- Chickpeas 60 samples
- Lupins 47
- Faba beans 148 samples



HERBICIDE RESIDUES IN GRAIN



What products exceeded the MRL's 2020-21?

Wheat:

seed/fert treatment insecticides/fungicides, grain insecticides & Imazapyr

Barley:

seed/fert treatment insecticides/fungicides, grain insecticides & Paraquat

Canola:

Imidacloprid, Haloxyfop, Simazine & Imazapyr

Chickpeas, Lupins & Faba beans:

seed/fert treatment insecticides/fungicides, grain insecticides, Imazapic & Haloxyfop

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HERBICIDE RESIDUES IN GRAIN



"DO NOT apply after the 8th leaf stage of the crop"

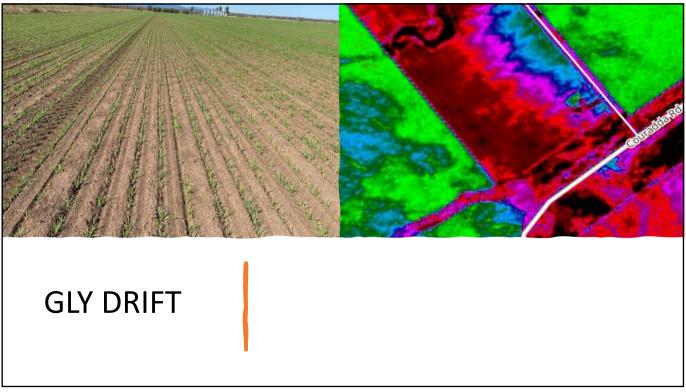
"DO NOT apply after the commencement of stem elongation"

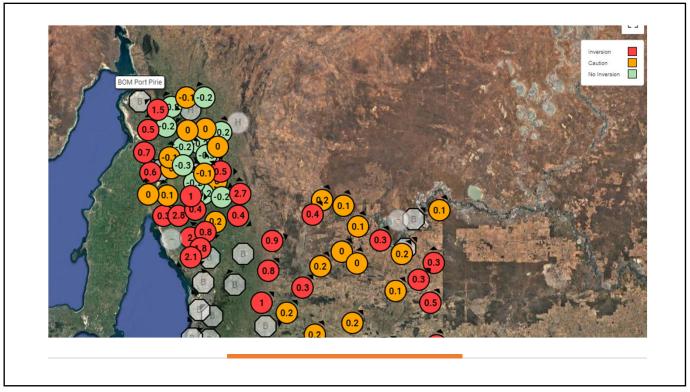
"This means that application must not occur after the 8th leaf stage, or if stem elongation commences before the 8th leaf stage, application must not occur after stem elongation has commenced."

adhere to label application directions

DRIFT AND PRODUCTION SYSTEM What's the problem? Movement of chemical outside farm boundaries and off intend target Spray Drift is a whole of community issues and everyone has a responsibility to understand their obligations in managing it It's worth knowing what crops/vegetation is about, so that the sensitivity to this chemical is known.







DRIFT AND PRODUCTION SYSTEMS



Industry example: 2,4-D label changes

- Minimum mandatory droplet size of Very Coarse
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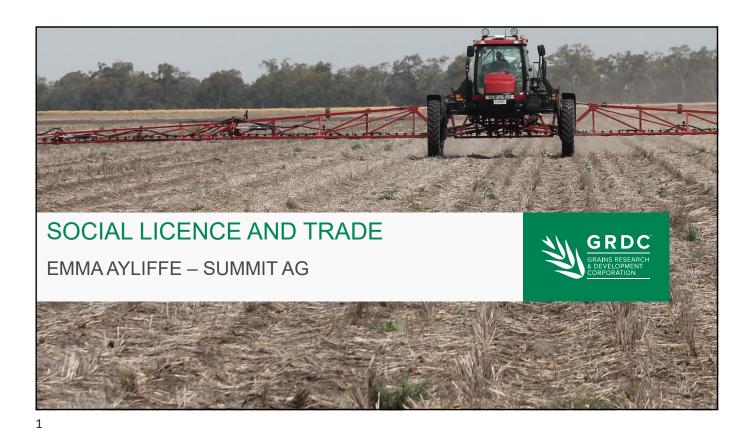
11

TAKE HOME MESSAGES



- Don't take social licence for granted... Important to operate with under standing
- If MRL's are exceeded there could be a direct cost to the business or an indirect cost through lose of markets
- Ineffective application of pesticides may result in significant label changes or even deregistration of products





SOCIAL LICENCE



Is this just another buzz-word in Agriculture..?

"Social licence refers to the level of public trust granted to an industry sector by the community at large and its key customer base."

- Who cares... while its alive and well
- If it comes into question...

Practices that have been considered normal or acceptable for generations can suddenly be under threat!

SOCIAL LICENCE



Why should I or you care..?

80% of the voters in Australia live East of the great divide...

What is their impression of Ag?

How do we present ourselves?

What do our consumers think or hear?

3

HERBICIDE RESIDUES IN GRAIN



What's happening?

• Some grain is being delivered with pesticides exceeding the Maximum Residue Limit (MRL).

What are MRL's?

• 'The maximum amount of chemical residue that is legally allowed in a food product sold in Australia.' It is considered the safe level for human or animal ingestion

How does this happen?

• A pesticide is applied outside the timing that is outlined on the label or at rates exceeding the label. This is either by crop stage and/or withholding period.

HERBICIDE RESIDUES IN GRAIN



What products exceeded the MRL's 2020-21?

Wheat: (2597 samples tested)

seed/fert treatment, insecticides/fungicides, grain insecticides & Imazapyr

Barley: (1084 samples tested)

Seed treatment, Imazapyr, Paraquat, Chlorpyrifos

Canola: (504 samples tested)

Imidacloprid, Haloxyfop, Simazine & Imazapyr

Chickpeas, Lupins & Faba beans: (60, 47, 48 samples tested)

seed/fert treatment insecticides/fungicides, grain insecticides, Imazapic & Haloxyfop

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HERBICIDE RESIDUES IN GRAIN



APVMA Reviews

All old actives over time are being re-evaluated by APVMA

- Glyphosate has been reviewed
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DRIFT AND PRODUCTION SYSTEM



What's the problem?

- Movement of chemical outside farm boundaries and off intend target
- Spray Drift is a whole of community issues and everyone has a responsibility to understand their obligations in managing it



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DRIFT AND PRODUCTION SYSTEM



What's the problem?

- There is no problem... as long as the applied chemical doesn't leave the farm.
- It's worth knowing what crops/vegetation is about, so that the sensitivity to this chemical is known.
- Economic damage, environmental damage, reputational damage, community damage...
- What is the cost to your business? Using higher rates then needed, sub lethal doses, poor results

Isn't this an old problem?

Yes, but its still happening in winter and summer crops

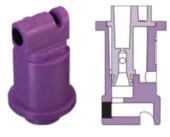


DRIFT AND PRODUCTION SYSTEMS



Industry example: 2,4-D label changes

- Minimum mandatory droplet size of Very Coarse
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Turbo TeeJet Induction (TTI)

- When we <u>Choose to Spray</u>, will determine where and how far the spray driftable fraction of our application will move
- The Sprayer Set-up will determine how much product will be left in the air.
- Coarser Spray Qualities / Nozzles will lower drift risk but can also impact efficacy
- Having a set of <u>Spray-Plans</u> for different paddock situations will enable efficient, safe and effective spraying.

TAKE HOME MESSAGES



- Don't take social licence for granted... the value of it is the value of your ability to operate as you are! Or how you want.
- If MRL's are exceeded there could be a direct cost to the business or an indirect cost through lose of markets
- Ineffective application of pesticides may result in significant label changes or even deregistration of products and is A WASTE OF YOUR TIME AND HARD EARNED \$\$

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Acknowledgments: John Cameron – ICAN Harry Pickering – Adama Ben Romeo – Summit Ag Paul McIntosh – Pulse Australia/AHRI Crop Consultants Australia – CCA survey data 2021-22 Department of Agriculture, Fisheries & Forestry – plant product monitoring datasets 2020-21 Thank you Grains Research and Development Corporation (RRDC) A Level 4, Bast Builting 4 National Circuit, Bauton, ACT 2600 Australia P PO Box 5367 Kingston, ACT 2604 Australia T +612 6166 4500 F +612 6166 4599 www.gdiczom.au



Take Home Message



Spray with the fewest fines that gets the job done well.

No fines means no drift.

Drift risk is about size, not content



This is a symptom seen in a spray drift complaint:

- The tank mixture, sprayed with a Coarse spray quality in an upwind paddock, contained:
 - Glyphosate 450
 - 2,4-D amine
 - Ammonium sulphate
 - Wetter

Question:

Which chemical drifted?



3

Drift risk is about size, not content



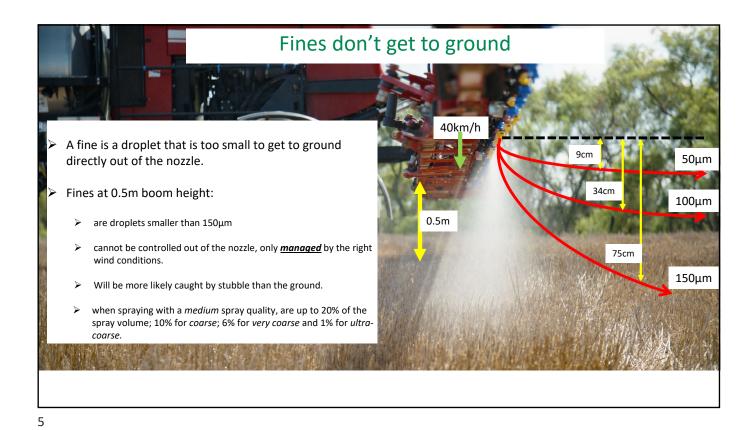
Answer:

- All of them.
- Chemicals with visual signals of activity are just billboards that say:

"Fines were here"

- Every Fine contains all of the chemicals in the tank mix, not just the one with the visual signal.
- It's only the size of the droplet, not its contents, that determines its drift risk.





Raising the boom makes more fines

A fine is a droplet that is too small to get to ground directly out of the nozzle.

Fines at 1m boom height:

are double the volume of 0.5m boom height

are droplets smaller than 200µm.

when spraying with a medium spray quality, are up to 40% of the spray volume; 20% for coarse; 12% for very coarse and 2% for ultra-coarse.

Can access wind streams, turbulence or wake effects not felt closer to ground.

Raising the boom makes more fines



Spraying with a higher boom:

- Is a greater drift risk factor than wind speed
- Increases downwind drift risk zones
- Can be counteracted by using coarser spray qualities

Example: Boom height of 0.5 m, Terrestrial vegetation RAL 1.9 g ai/ha Wind speed 7 to 20 km/hr

Wind = 7km/h	Boom Height (m)				
Spray Quality	0.5	0.6	0.8	1.0	1.2
Fine	236	278	324	342	>400
Medium	44	66	116	158	198
Coarse	30	36	60	88	120
Very Coarse	24	30	38	56	78
Ultra-coarse	0	4	24	30	32

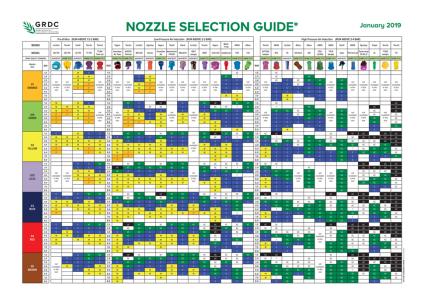
Wind = 20km/h	Boom Height (m)				
Spray Quality	0.5	0.6	0.8	1.0	1.2
Fine	228	234	238	258	280
Medium	56	78	124	166	206
Coarse	34	48	76	102	130
Very Coarse	30	36	56	72	86
Ultra-coarse	14	24	32	40	46

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Nozzle choice and spray pressure are the greatest source of fines







All nozzle spray qualities in the manufacturer charts are measured with water only.



- Citing ASABE 572.1 or 2 or 3 does not mean the nozzle's spray quality was measured with a non-ionic surfactant in the mix
- Tank mix can dramatically alter the nozzle's spray quality up to 2 full categories finer e.g. VC on the chart could be M with a tank mix
- Formulation types have different fining-up effects e.g. NIS > SL > EC > WDG > SC
- · Choose adjuvant very carefully
- Plan to use the lowest pressure of a nozzle within its optimum operating range (2-4 bar for low pressure AI, 4-6 bar for high pressure AI)

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Spraying for max treated area instead of herbicide performance makes more fines



- Promotes horizontal droplet paths, allowing *Fines* to escape or be captured by stubble and 'shadowing' effects on weed control.
- Creates wake effects behind the rig disturbing original downward trajectory
- Increases displacement around the wheels
- Promotes boom bounce on the wing tips and whipping motions
- Pulls Fine droplets out of the spray plume
- Promotes upward trajectories of Fines



Spraying for max treated area instead of herbicide performance makes more fines.



Slow down for better performance in stubble

Standing stubble captures horizontally moving droplets

- Great for capturing fines
- Reduce horizontal movement of escapes

But

- Better to travel slower to get more vertical directionality to droplet trajectory
- Less horizontal movement to begin with = more droplets on the weeds
- Bigger droplets travel more vertically = more droplets on the weeds
- Increase volume to create more droplets to reach the weed



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What happens to fines depends on the conditions you were spraying in.

Concentrating conditions - inversions

- Cooler air at the surface, warmer air above
- Form in the evening as the sun descends
- Stay overnight and several hours after dawn
- No vertical dilution of *escapes*
- 'Community drift' concentrates the whole district's escapes
- Escapes sit in this thin layer of air and remain concentrated

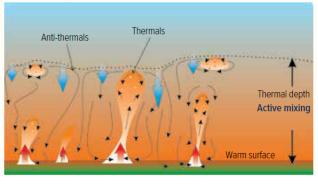


What happens to fines depends on the conditions you were spraying in.



Diluting conditions

FIGURE 20 With surface heating, a daytime mixed layer is developed by thermals and 'anti-thermals'.





- When the sun heats the ground, the first few metres above it warm.
- Air temperature drops quickly with further height.
- This leads to vertical updrafts of warm air into which pesticides can dilute.
- At the cooler heights, the air drops again creating turbulence and mixing of air
- Extinguished by the onset of inversions.

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Spray planning



- 1. Determine what area you can cover at a responsible, effective speed in the likely spraying window. Do you need extra resources? Manage your expectations if you're planting area exceeds your spray equipment resources limit.
- 2. Get to really know your spraying equipment. What are its limitations? (Speed, tyre rating, boom height, section operating information, malfunction notifications)
- 3. Know how many fines your set up is likely to produce in all situations.
- 4. Check all nozzles' condition before starting a job. Replace worn nozzles.
- 5. Review labels in advance, noting correct mixing order.
- 6. Keep extra nozzles, clamps and nozzle bodies in the cab.
- 7. Plan to spray effectively with as few *Fines* as possible (nozzle, pressure, volume, speed, height).
- 8. Plan to spray only in conditions in which escapes are diluted as much as possible.

Spraying tips



While spraying

- 1. In stubble, slow down/increase volume.
- 2. If your equipment can't comply with all of these recommendations, then make some other compromise. e.g. if minimum boom height possible is 70cm above target then travel more slowly, use a higher volume and a coarser spray quality. Don't push any other boundaries.
- 3. Take advantage of ideal spraying conditions by spraying perimeter buffer areas first on all paddocks to be sprayed.
- 4. Apply tank mixtures with the *coarsest* of the spray qualities recommended on the label of the components. In a mixture, *Coarser* spray qualities trump *Finer* ones.
- 5. Travel as slowly, and with boom as low as possible, especially if intentionally spraying with a *Coarse* or *Finer* spray quality.
- 6. Do your own trials with a tank mixture you feel needs a *Coarse, Medium* or *Fine* spray job, compare it to a VC or coarser nozzle/tank mix set up with higher volume and slower travel speed.

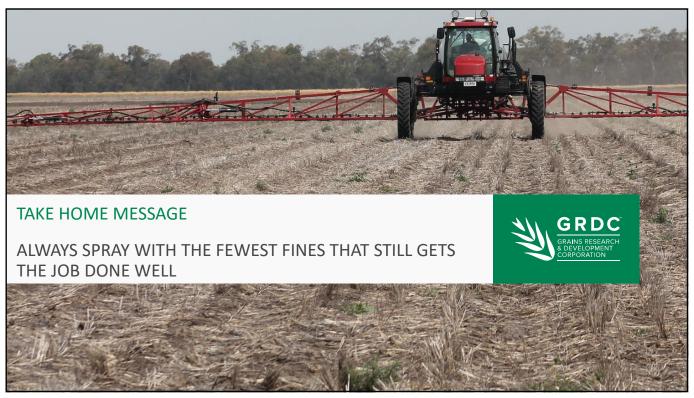
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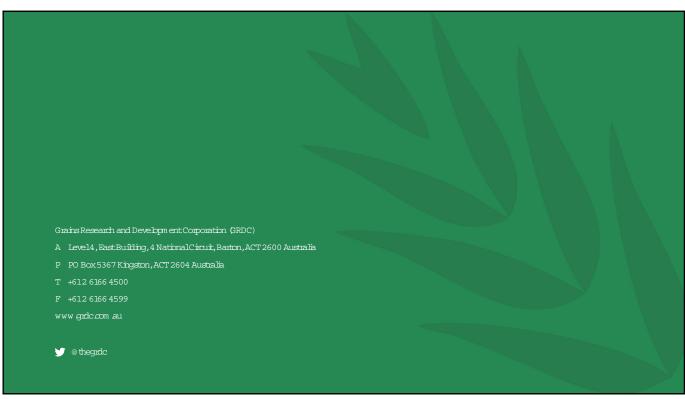
Take Home Message



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TAKE HOME MESSAGES



- When we <u>Choose to Spray</u>, will determine where and how far the spray driftable fraction of our application will move
- The <u>Sprayer Set-up</u> will determine how much product will be left in the air.
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ALL PESTICIDES DRIFT

Glyphosate Drift Simulation - Barley





15 DAT

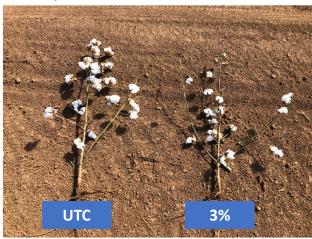
Crop Growth Stage at App - Z22

5% Drift Simulation of Wipeout Pro - 1L/ha

ALL PESTICIDES DRIFT



2,4-D Drift Simulation - Cotton



3% Drift Simulation Of 2,4-D Amine - 750 ml/ha



2% Drift Simulation Of Overwatch - 1.25 L/ha

"WHEN WE CHOOSE TO SPRAY" Air Movement is Key for Spray Drift Management Air Movement During the Day "Turbulent Air" FALLOW GROUND HEAVY STUBBLE IN CROP SITUATIONS Nightime Spraying > 4km/h Wind

'WHEN WE CHOOSE TO SPRAY" Air Movement is Key for Spray Drift Management % of Spray - Airborne 80 m Downwind 2 % Vol of Total Applied to Field 1.6 1.6 1.2 0.8 0.3 0.4 Night Source – GRDC Tips and Tactics Reducing herbicide damage **Environmental Conditions during application** AIXR 11002 - Medium (Coarse-End) Relative Humidity (%) Wind Speed (km/hr) Temperature 4 Bar 11.6 25.5 64 Night 22 km/ha travel speed 50 L/ha Water Volume 18.3 28.7 61 Day

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"SPRAYER SET-UP"



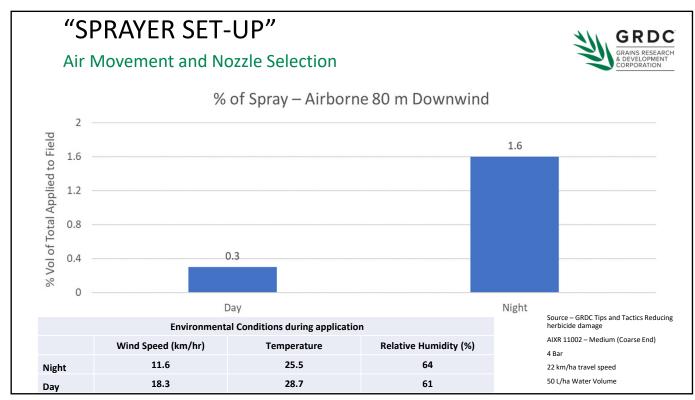
The Sprayer Set-Up will Determine How Much Product is left in the Air

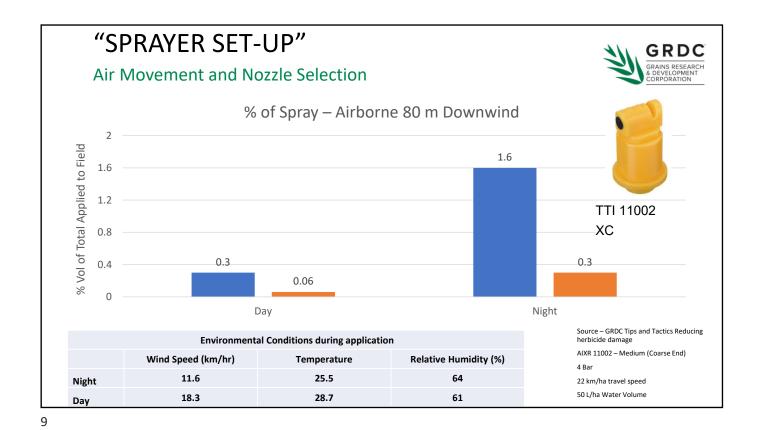
Un-Assisted - Droplet Penetration through the Air

50 um	100 um	200 um
9 cm	34 cm	137 cm

Spray Quality	% of spray below 150 microns
Fine (F)	40-50
Medium (M)	20
Coarse (C)	10
Very Coarse (VC)	5
Extremely Coarse (XC)	2
Ultra Coarse (UC)	<1

7





STANDARD NOZZLE SELECTION GUIDE*

January 2021

STANDARD NOZZLE SELECTION GUIDE*

January 2021

STANDARD NOZZLE SELECTION GUIDE*

January 2021

DRIFT REDUCTION AND EFFICACY Efficacy Needs to be Maintained – Plan Ahead with a Spray Plan 1 of 400 μm 8 of 200 μm VF/F FM M/C C/VC VC/XC Assess % Coverage with Snapcard app

SPRAY QUALITY IMPACT ON EFFICACY Impact of Spray Quality, Water Volume & Target 25 **Source** – Killing glyphosate resistant ryegrass? Application does matter. M.Street & B.Obrien - GOA, 2022 20 ARG Plants / m2 b Target bc Annual Rye Grass Difficult Target - 1 to 3 Leaf 10 Moderate Target - 3 leaf to early tiller cd cd de de **Water Volume** 5 de High = 100 L/ha 0 XC **Spray Quality** Applied at 4 bar 50 L/ha 100 L/ha 50 L/ha 100 L/ha TT Teejet 110015 - Fine 1-3 Leaf (Diffcult Target) 3 Leaf - Early Tiller (Moderate Target) AIXR Teejet 110015 – Medium (Coarse End) TTI Teejet - Xtra Coarse UTC Plant population = 300 plant per m2

12



ADDITIONAL FACTORS - INFLUENCING SPRAY DRIFT RISK



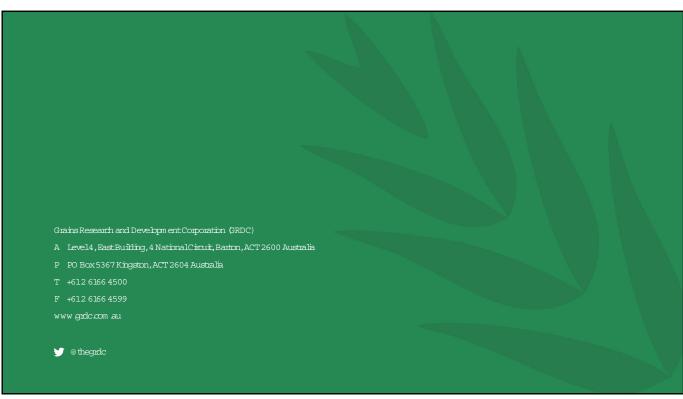
- · Boom Height
- Spraying Speed
- Adjuvant Choice
- Sensitive Areas and Buffer Zone Requirements
- Product Choice and Rate

TAKE HOME MESSAGES



- When we <u>Choose to Spray</u>, will determine where and how far the spray driftable fraction of our application will move
- The <u>Sprayer Set-up</u> will determine how much product will be left in the air.
- Coarser Spray Qualities / Nozzles will lower drift risk but can also impact efficacy
- Having a set of <u>Spray-Plans</u> for different paddock situations will enable efficient, safe and effective spraying.

15



ADDITIONAL FACTORS

- INFLUENCING SPRAY DRIFT RISK



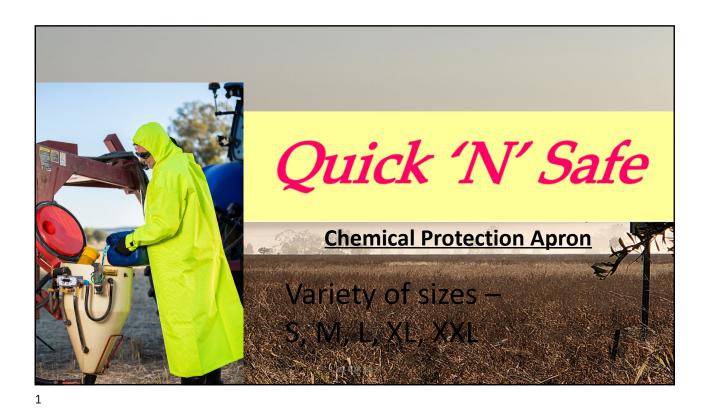
- Boom Height
- Spraying Speed
- Adjuvant Choice

Impact of Common Summer Fallow Herbicides on Spray Quality

	GRDC Spray Quality	% Volume <150 microns		
Nozzle Type	Chart - 4 Bar	Average	Range	
T:-+ TT 110 02	Medium	26.7	16.4 - 38	
Teejet TT 110-02	(Fine End)	20.7	10.4 - 38	
Teejet AIXR 110-02	Medium	8.1	5.2-13.2	
	(Coarse End)	8.1		
Toolot TTI 110 02	Ultra Coarse	1.4	0.8-2.3	
Teejet TTI 110-02	(XC End)	1.4	0.0-2.5	

Source – GRDC – Drift mitigation, efficacy and 2,4-D. B. Gordon, 2019

- Sensitive Areas and Buffer Zone Requirements
- Product Choice and Rate



ONE
TWO
THREE

2,4-D

Sul-2007 45

Paging of Acceptant Testing Solution
Speny Paging of Acceptant Testing Solution
Speny Company of Acceptant Testing Solution
Speny Speny Service and Survey Service and Service and Survey Service and Service

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ONE – Sprayer Setup & Operation

TWO – Tank Mix

THREE

2,4-D

Sprayer Setup & Operation

Particle & Accounted Training Solution
Spray Chinal Sea. Tenne use of all the second se

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Spray Safe
Safe
Safe
Safe
Safe



Drift Risk Management Policy
APVMA

APVMA Operating Principles in Relation To Spray Drift Risk 15 July 2008.

Major change to the way we will do business.

Places more pressure on the person applying the chemical and the advisor.

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SPRAY DRIFT - Movement of pesticide outside the intended target area

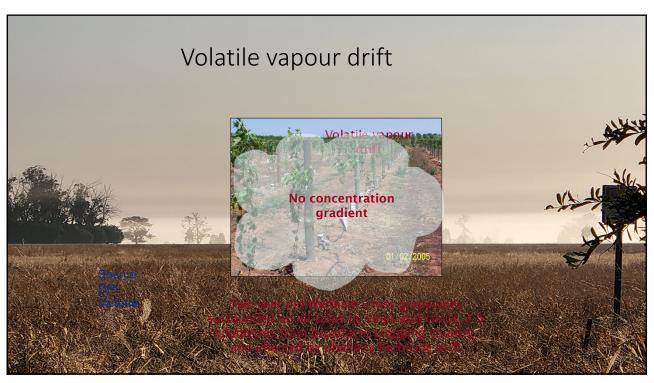
Spray droplets
Particles - dust, non-volatile active
Volatile vapours

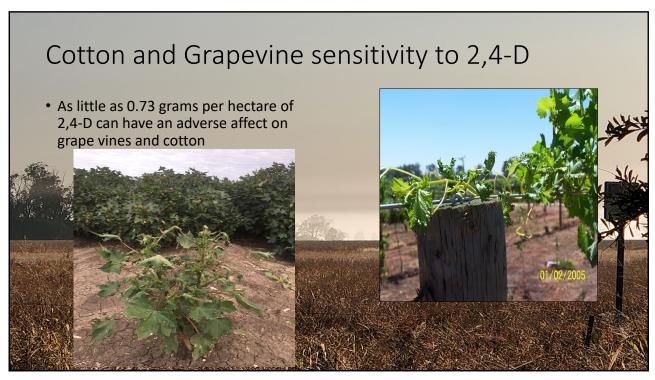
Volatile vapours

More spray is lost within the target area than outside it,
but it is the spraydrift that moves outside the target area that is of greatest concern

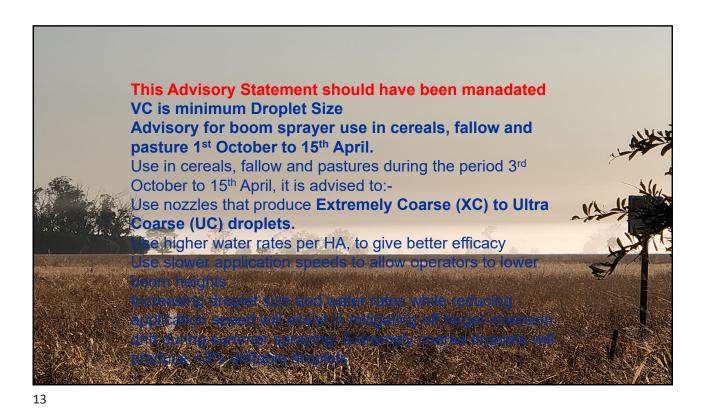
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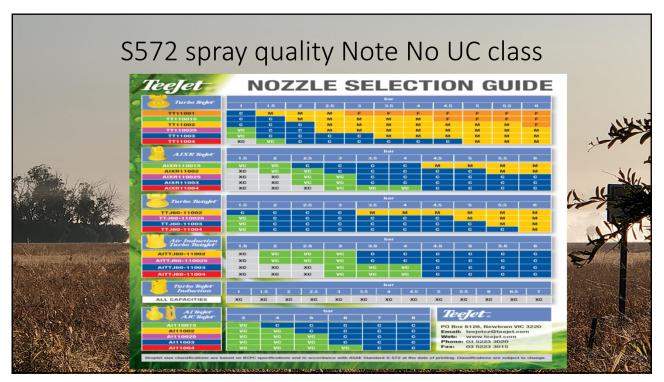




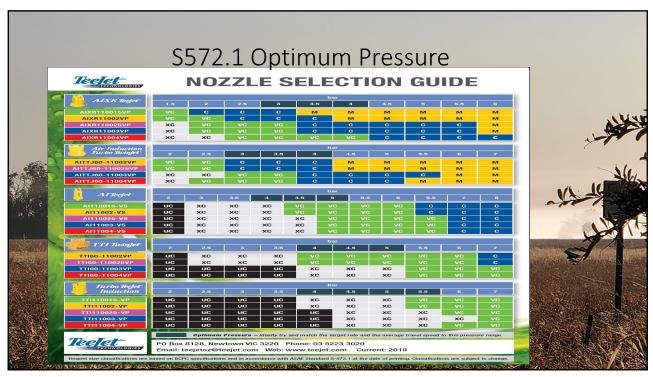


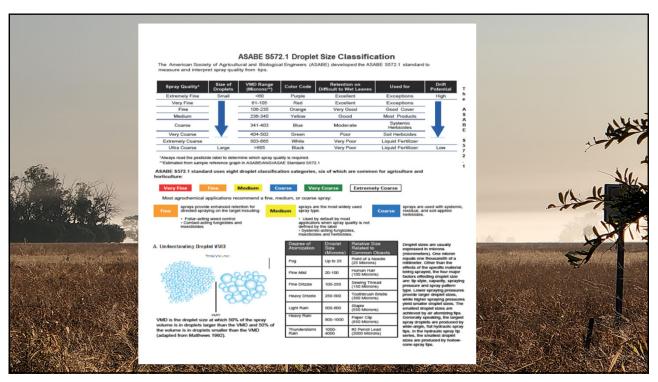
Lost Product \$\$\$ Sub Lethal Dose, Drift • Loss rates <150μm @ 3 Bar 02 size These are water • XR = 41% based results • TT = 20% TTJ60 = 19% • AIXR = 16% NOT Suitable for 2-4,D AITTJ60 = 8% AI = 4% TTL = 2% 2-4,D option TTI60 = 1% 2-4,D option TP4003E-SS = 17% TP2505-SS = 5.5% DG65055-SS





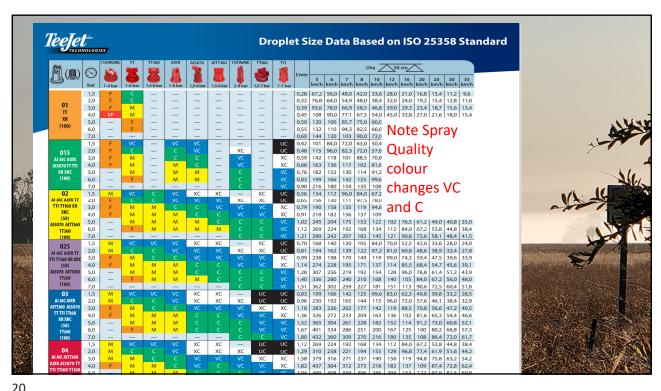
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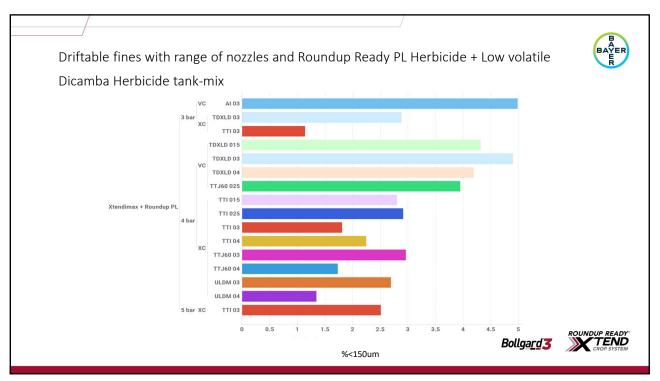


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į	ISO 25358 Sta	indard		
	CATEGORY	SYMBOL	APPROX. Dv0.5 μm	
	Extremely Fine	XF	~50	
ı	Very Fine	VF	100	24-04
	Fine	F	150	1
	Medium	M	190	VI JU
	Coarse	С	275	
10	Very Coarse	VC	350	
	Extremely Coarse	XC	480	
	Ultra Coarse	UC	660	Maria Maria
1	Based on ASABE Standard S5 Note: Coarse and Very Coarse		now align with ISO 25358:2018	
	() t \ /			



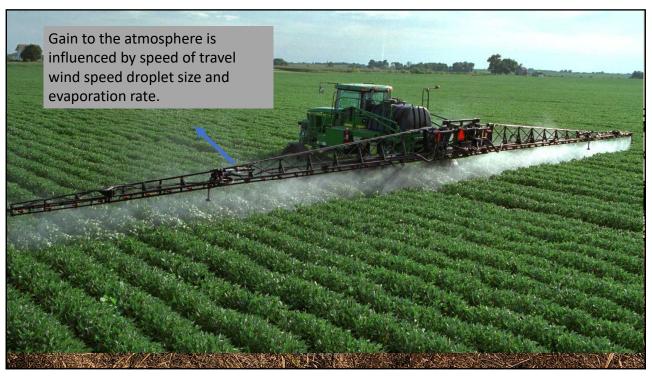


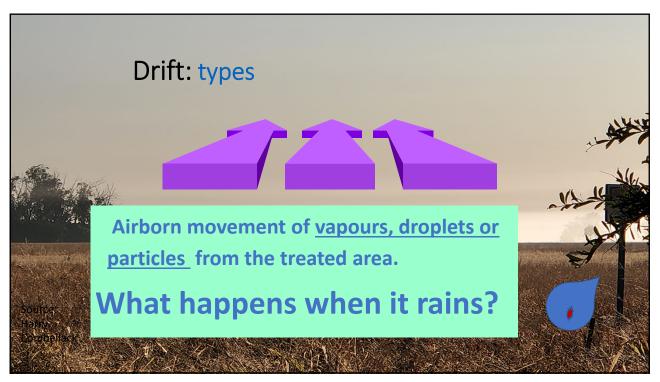












Spray
Practical & Accredited Training Solutions
Spray Safe
Spray Sale and Save - "the name says it all"



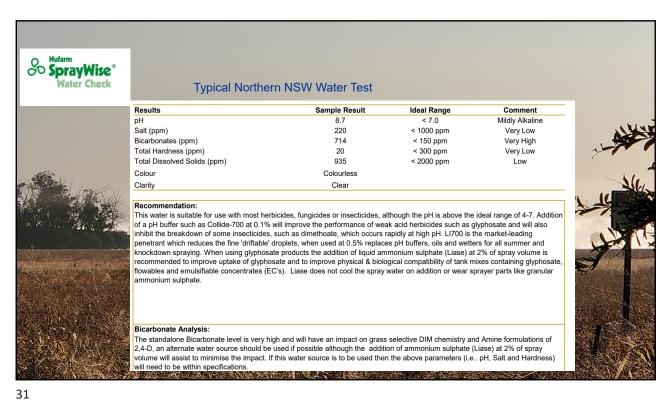
Water Quality Herbicide Water quality Muddy Hard Alkaline Acidic (< Saline (> pH 8) NR 2,4-DB 2,4-D or MCPA amine NR 2,4-D or MCPA ester Test Test Associate® Marginal X **Brodal®** Dicamba NR Diuron Test Diuron + 2,4-D amine NR Test Diuron + MCPA amine NR Test Do not use. Not recommended but use quickly if there is no alternative. Fusilade® Forte NR Mix herbicides and water in proportion and observe any instability. Tackle[®] Marginal X Not ideal, but acceptable. Glyphosate Gramoxone® 360 Pro Logran®B-Power Marginal Lontrel™ Advanced Simazine Spray.Seed® Elantra® Xtreme X NR Tigrex[®] Trifluralin Verdict™ NR Source: Weed Control in Winter Crops 2019, NSW DP

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Scale of the poor water quality issue Table 4. Summary of rating of suitability for sampled water as carrier for application of 21 pesticides assessed in the SOS Macquarie bore water quality project. Mode of Action Group **Total Hardness** Bicarbonate Salinity and name OK ОК 88% Soften OK A Aramo A Axial 78% Acidify OK 88% Soften OK A Fusilade Forte 78% Use Quickly OK No Data OK 78% Use Quickly OK OK OK A Hoegrass 78% Acidify ОК 88% Soften OK A Select OK ОК 88% Neutralize OK A Sertin A Targa OK OK No Data OK 78% Use Quickly A Verdict OK No Data OK B Ally 78% Acidify OK No Data OK B Glean 78% Not Ideal OK OK OK **B** Logran 78% Not Ideal OK OK No Data OK OK No Data OK **B** OnDuty **B** Raptor OK OK No Data OK

C Diuron	78% Acidify	OK	OK	32% Test
C Simazine	78% Use Quickly	OK	OK	32% Do Not Use
C + H Velocity	OK	OK	OK	OK
D Trifluralin	OK	OK	No Data	OK
F Brodal	78% Acidify	21% Soften	OK	OK
F + I Tigrex	78% Use Quickly	OK	OK	32% Do Not Use
G Affinity	78% Acidify	OK	No Data	OK
I 2,4-D or MCPA amine	78% Acidify	OK	88% Do Not Use	OK
I 2,4-D or MCPA ester	OK	OK	OK	32% Test
12,4-DB	No Data	No Data	No Data	32% Do Not Use
I Dicamba	78% Acidify	21% Use Quickly	OK	OK
I Lontrel	78% Acidify	21% Soften	OK	OK
I + H Precept	OK	OK	OK	OK
L Sprayseed	OK	OK	OK	OK
M Glyphosate	78% Acidify	21% Soften	OK	OK
Chlorpyrifos	78% Acidify	21% Test	No Data	OK
Cypermethrin	78% Acidify	21% Test	No Data	OK
Dimethoate	78% Acidify	21% Test	No Data	OK
ZIN				在大大学等
李明 网络阿斯安尔	alley fac 2008 Bo	re //ater		



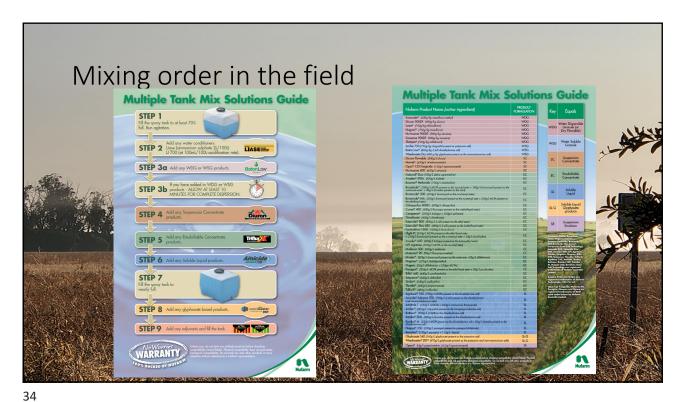


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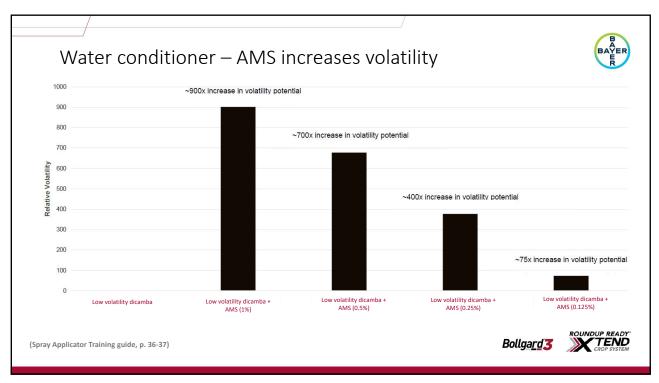
	PARAMETER			LEVEL FOUND	SUGGESTED SUITABILITY FOR CHEMICAL TANK MIXING *	
	Water Characteris	tics:				
	pH(water)^		6.5 - 7.5	7.9	High - still suitable for most chem tank mixing, but jar test for chems susceptible to high pH.	
Bad southern	Total Alkalinity	CaCO3 mg/L	<150	908	Very High - check product specs. Always jar test before use. Not recommended to let tank mixes stand overnight.	
water test	Bicarbonate	HCO3 mg/L	< 150	1110	Very High - check product specs. Always jar test before use. Not recommended to let tank mixes stand overnight.	
	Carbonate	CO3 mg/L	-	0.0	Below LOQ	
	Calcium	mg/L	< 100	39.4	Moderate - consider jar test as a precaution, particularly for amine based herbicides.	2
	Magnesium	mg/L	< 60	255	Very High - may preclude use without shandying with lower hardness water, or addition of ammonium sulfate (AMS).	- (4)
A CORN	Sodium	mg/L	< 180	241	High - consider jar test as a precaution, particularly for chems susceptible to salinity.	
	Hardness	mg/L	< 300	1150	Very Hard - check product specs; definitely jar test before proceeding as a precaution, particularly for amine based herbicides.	
	Saturation Index	LSI	-0.5_+0.5	0.8	High risk of scale buildup in pipes and nozzles. Review also water hardness for any tank mix compatibility issues.	
All the same of th	Salinity:					
and the same of th	TDS or 'Salts" ^	mg/L	< 600	1380	Very High - may preclude use without shandying with lower salinity water for susceptible chems, eg Simazine, Diuron, MCPA Ester.	7
	EC	μS/cm	< 1000	2820	Very High - may preclude use without shandying with lower salinity water for susceptible chems, eg Simazine, Diuron, MCPA Ester.	
ADM A WITTH MANNE STORES	SAR		< 5.5	3.1	Low - not relevant for tank mixes. Favourable for irrigation.	
APAL WATER ANALYSIS RESULTS	Trace Elements:					2
	Iron^	mg/L	< 0.3	<0.05	Below LOQ	



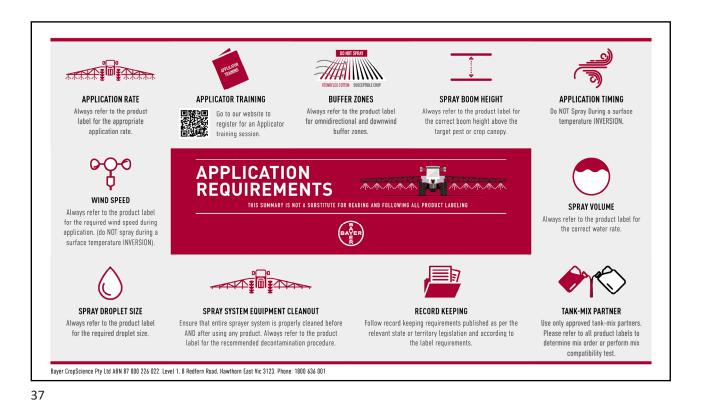


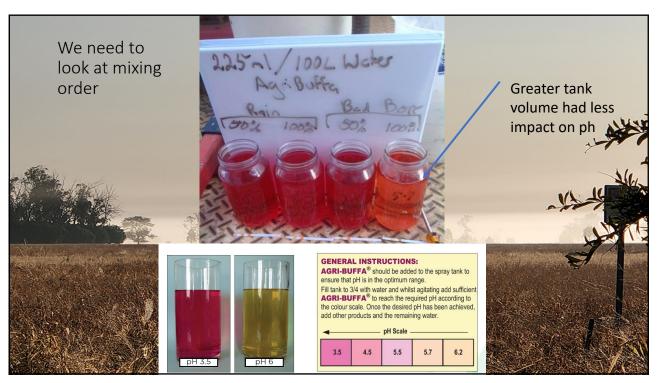


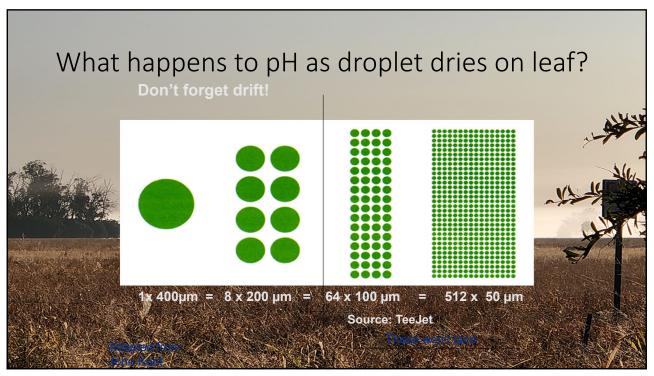






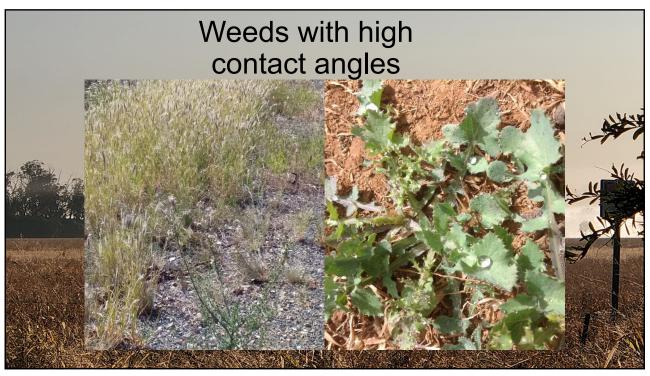






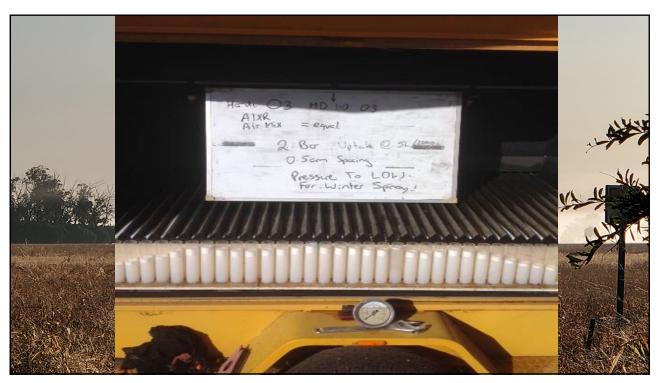


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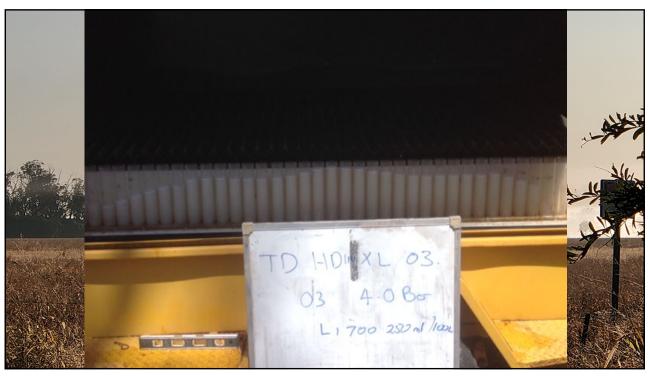








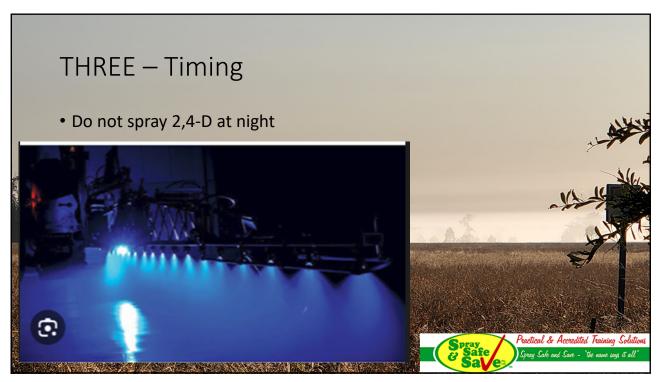






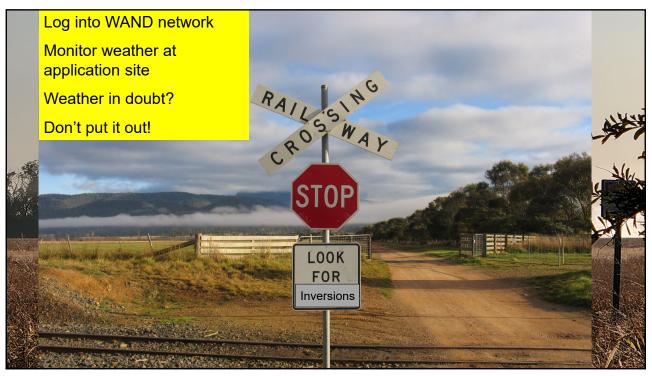




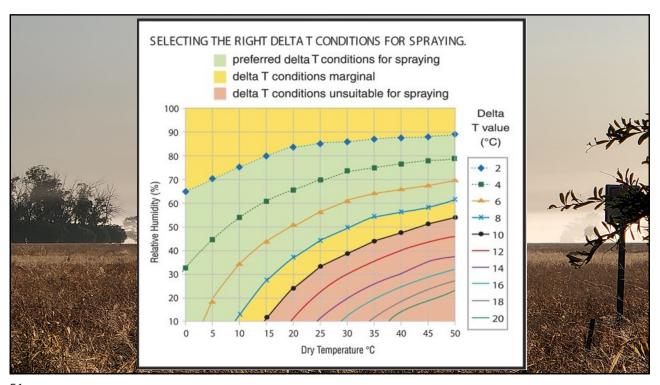


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Glyphosate resistance

Glyphosate resistance



Initially target site resistance is 'weak' i.e. 2-6 fold

• Glyphosate may still work if rate is high and no mitigating factors

GOA resistance testing 2021 - 3 annual ryegrass trial sites

	% Ryegrass survival (resistance test)	
	Forbes	Peak Hill
Roundup® UltraMAX @ 0.5L/ha	40	10
Roundup® UltraMAX @ 0.95L/ha	15	0
Roundup® UltraMAX @ 1.5L/ha	0	0

Street & O'Brien (2022) Killing glyphosate resistant ryegrass? Application does matter. GRDC Updates

Dealing with weak resistance

• Robust rate + Optimise application + Avoid antagonistic mixes + Double knock every application

3

Glyphosate resistance



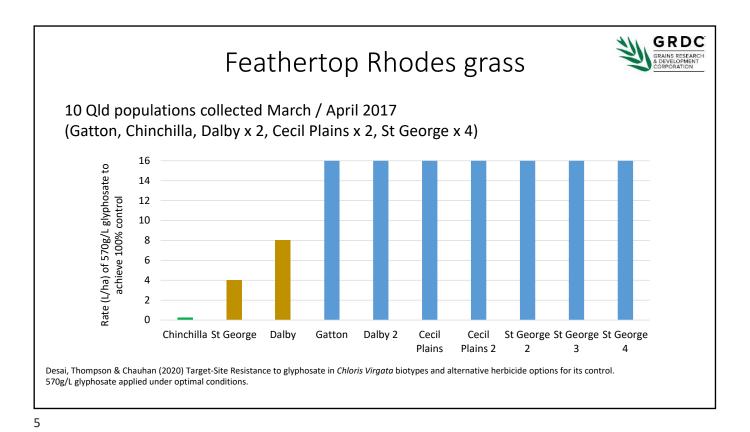
Some species out-cross e.g. annual ryegrass, feathertop Rhodes

- Crossing 'weak resistance' parents leads to 'strong resistance'
- Strong resistance unlikely to be controlled by commercial application rates

GOA resistance testing 2021 – 3 annual ryegrass trial sites

	% Ryegrass survival (resistance test)		
	Forbes Peak Hill Coolah		
Roundup® UltraMAX @ 0.5L/ha	40	10	100
Roundup® UltraMAX @ 0.95L/ha	15	0	100
Roundup® UltraMAX @ 1.5L/ha	0	0	80

Street & O'Brien (2022) Killing glyphosate resistant ryegrass? Application does matter. GRDC Updates



Resistance **Maximum** Translocation Leaf uptake to roots glyphosate • Climate Surfactant • Tank mix partners effectiveness Spray quality • Weed size Water quality Hardness Bicarbonates Turbidity

ے



Getting more glyphosate into the weed

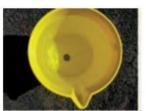
7

GRDC GRAINS RESEARCH & DEVELOPMENT CORPORATION

Glyphosate binds tightly to dirt / OM

- Spray water needs to be clean
- Clay based partner herbicides
 - Especially those applied at high rates
- Excessive dust







Water quality

рΗ

- 5 to 8.5 ok for most spraying
- If pH is > 8.5 then water will have other problems. Address these.



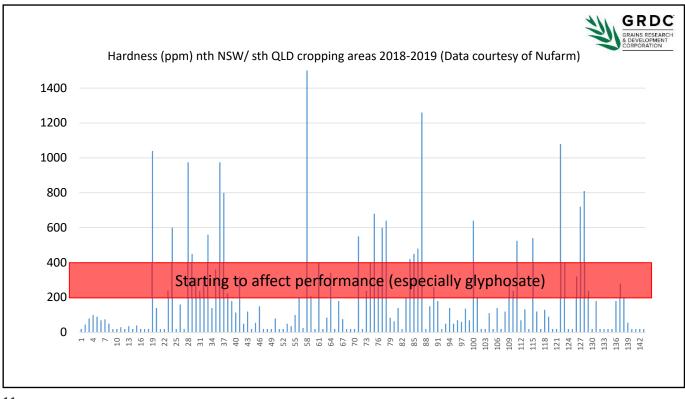
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Water quality

Total hardness (esp calcium for glyphosate)

Soft	Intermediate	Hard
< 200 ppm (mg/L)	200 – 400 ppm	> 400 ppm



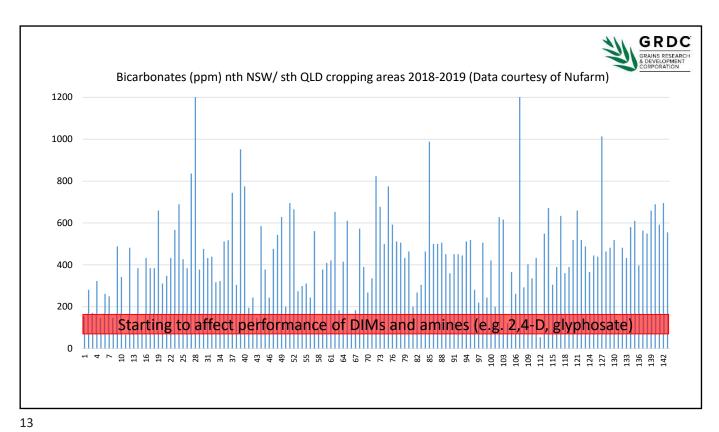


Water quality

Total alkalinity (bicarbonates)

• Dims (clethodim) & amine formulations (2,4-D, glyphosate)

Good	Intermediate	Poor
< 75 ppm (mg/L)	75 – 150 ppm	> 150 ppm



Water quality / Spray Volume Untreated control = 120 plants/m² 30 25 ARG Plants/m² 01 05 0 Rain water Bore water @ 50 l/ha @ 100 l/ha Water Rate and Water Source

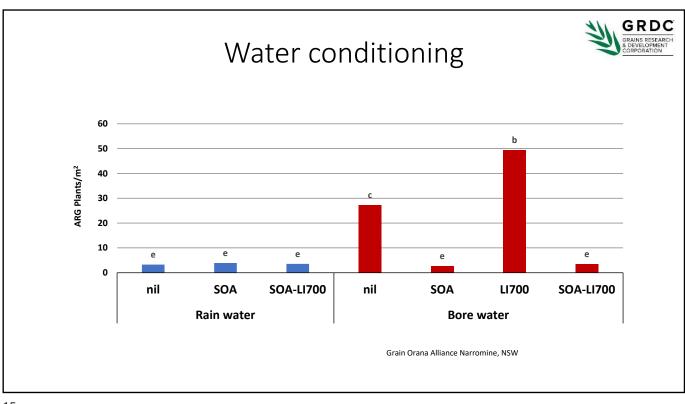
Sprayed Mid-April

12°C, 62% RH, Wind 3-6 kph, AIXR015 @ 3 bar (C)

Roundup Ultramax	Resis	tance
0.5 L/ha	80%	RR
0.95 L/ha	10%	R
1.5 L/ha	0%	S

Water quality	Test	Optimum
pН	8.0	5.0-8.6
Chloride	910	< 350
Sodium	410	< 70
Total alkalinity	480	< 75
Total hardness	1000	< 200

Grain Orana Alliance Narromine, NSW







Glyphosate's favourite 'wing man'

- 'Fixes' hard water
- · Partially fixes high bicarbonates
- · Helps with tank mix compatibility
- Assists cell membrane transfer

But needs time

- Fully dissolve in spray tank
 - If impatient use a liquid formation
- Further 5-10 minutes under agitation

Kg ammonium sulphate /100 L = (0.001 x Ca (ppm)) + (0.0006 x Na) + (0.0002 x K) + (0.0017 x Mg)



Leaf uptake

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Glyphosate is slow to enter the leaf Nufarm Crucial® TechGuide August 2021 100 90 Uptake (%) of applied [4C] - glyphosate) 80 70 Glyphosate (hydrophilic = 60 water loving) is very slow 50 to penetrate waxy cuticle 40 30 20 2 hours 6 hours Ryegrass under lab conditions = good conditions for leaf uptake



Summer applications

Weeds adapted for hot / low humidity conditions (control transpiration losses)

- Leaf hairs (trichomes)
- · More cuticle waxes
 - Harder for droplet deposition
 - Reduced penetration (for water-loving herbicides)







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Droplet survival in summer

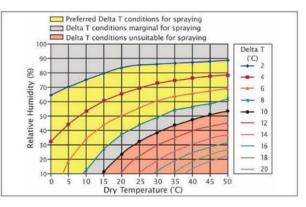


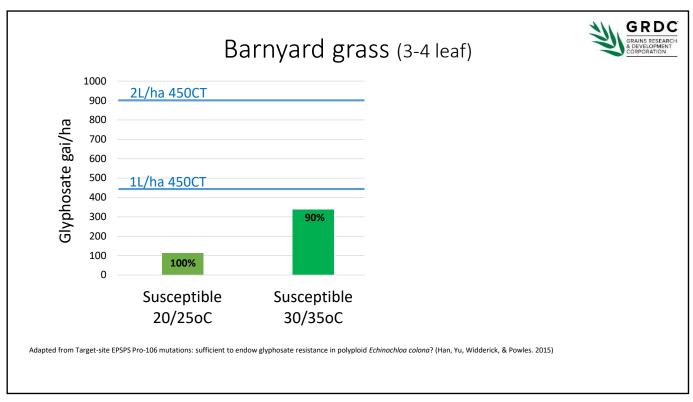
Delta T at & post application

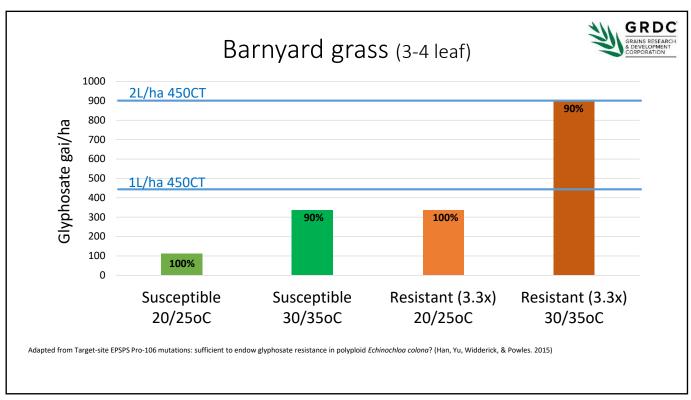
- Evaporation from nozzle to leaf surface (keep boom height low)
- Leaf cuticle receptiveness for uptake
- Time on leaf surface before glyphosate crystallisation

Rule of thumb for maximum glyphosate uptake Delta T of 4 to 6 for 4 to 6 hours after application

If air temp is > 30°C, require RH > 60% Glufosinate (Basta) is even more sensitive to this







Spray quality & concentration



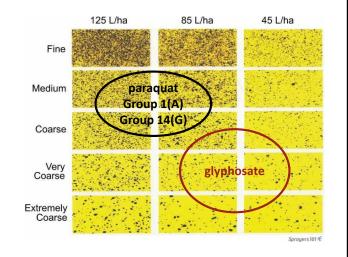
Large droplet (VC+)

- · Increases droplet survival
- Reduces off-target losses (drift)

High concentration gradient (robust rate + low carrier volume)

· Assists cuticle uptake

BUT



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Small, upright grass weeds



Difficult to contact

• Very large droplets may miss or bounce off

Increase number of droplets (water rate) if using large droplets on small weeds





VC or larger

- ALL 2,4-D mixes
- Drift reduction
- Required by some labels
- Summer applications
- 'Easy' surfaces for droplet to stick
- High stubble environment

Increase water rate (80-100L/ha) for v. small upright targets

Medium - Coarse

- Group 14(G) mixes
- Group 1(A) mixes
- · Hard to wet surfaces
 - Hairy
 - Small, upright grasses

Don't use

- In summer / high DT situations
- · High stubble loads
- · Drift sensitive situations

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Adjuvants for glyphosate



- Follow label advice
 - When to add additional adjuvant
 - · What type to use
- Non-ionic surfactants are not all the same
- 'Oil' can antagonise glyphosate on summer grasses

In-built surfactant varies with different salts, loading and brands

Not just selected for efficacy

- Cost
- Loading
- Aquatic uses
- Eye / skin irritation
- Smell
- Evaporation rate
- Dilution (e.g. broadacre v home garden)
- · Viscosity (summer or winter use?)
- Patent



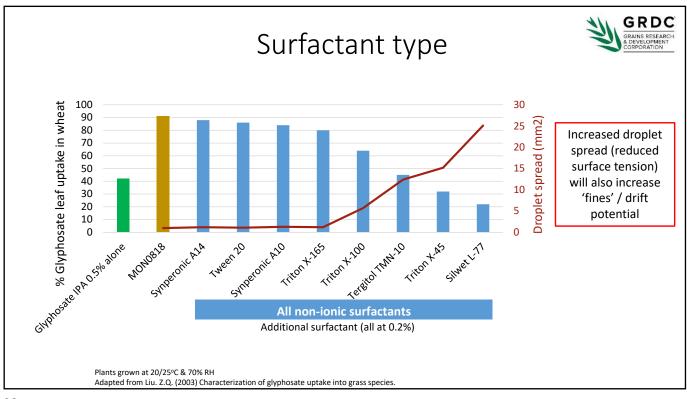
In-built surfactant load

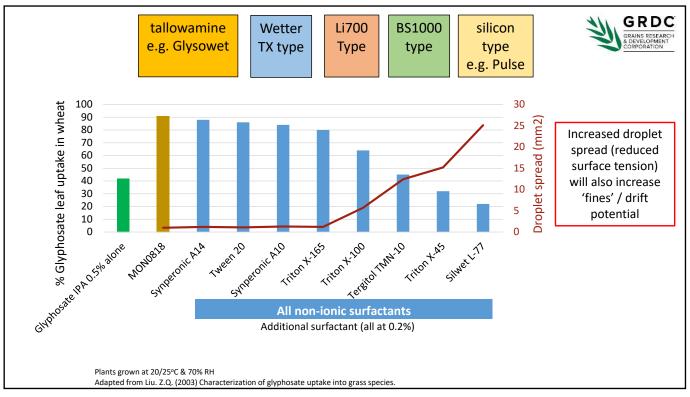
Target active load of around 150-200 gai/100L (0.15 to 0.2 %) for surfactants

		Spray volume				
Glyphosate 450 CT containing		50 L/ha	75 L/ha	100 L/ha	150 L/ha	200 L/ha
144g/L polyethanoxy (15) tallow amine surfactant	0.5L/ha	0.14	0.10	0.07	0.05	0.04
	1 L/ha	0.29	0.19	0.14	0.10	0.07
	2L/ha	0.58	0.38	0.29	0.19	0.14

Inadequate	Marginal	Optimal	Excess
------------	----------	---------	--------

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Translocation within the plant



Translocation

Glyphosate requires 2-3 days to fully translocate

Reduced glyphosate translocation

- Weeds are stressed (e.g. very dry, waterlogged)
- Tank mix partners
 - Affecting plant hormones e.g. Group 4(I)
 - Fast acting mix partners that destroy vascular bundle e.g. paraquat, glufosinate, Group 14(G)
 - Faster they work (higher rates, higher light intensity) the more glyphosate translocation is reduced

'Fast brownout' is NOT a desired feature for glyphosate mixes

Antagonism is more noticeable:

- Glyphosate resistance
- Higher rates of tank mix partner
- Summer conditions
- Resistant populations

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Glyphosate antagonism



- Most broadleaf partners antagonise grass control
 - More complex the tank mix = more glyphosate needed to counter antagonism
- Glyphosate susceptible grasses
 - If mixing glyphosate + 2,4-D keep ratio at least 3:1



Roundup® UltraMax 1.3L/ha

Roundup® UltraMax 1.3L/ha plus 2,4-D 1L/ha

B. Chauhan. QAAFI, Gatton 2021

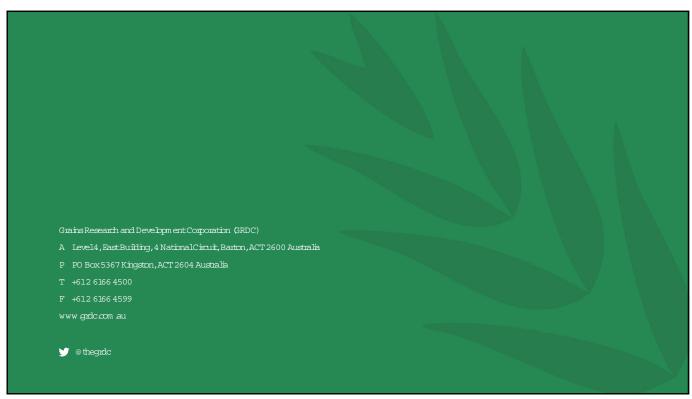
Summary

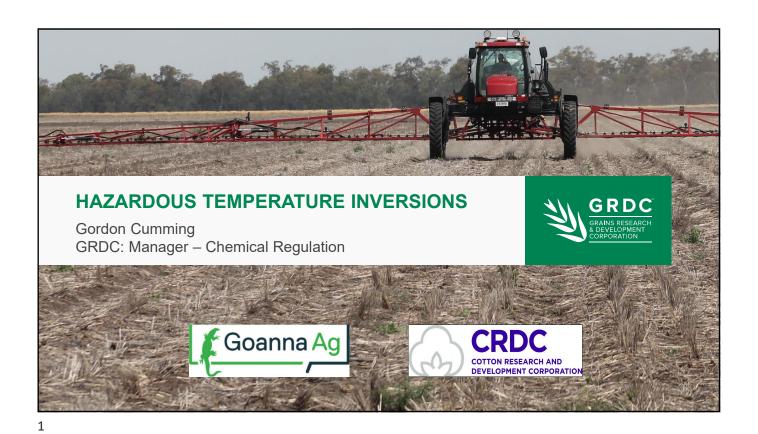


Best chance of achieving control for summer applications

- ✓ Mild / warm (not hot & dry) Delta T in range 3-6 following application
- ✓ Large (VC) droplets
- ✓ Minimum water rate (that still achieves coverage)
- ✓ Small weeds
- ✓ No rain for >6 hours
- √ Robust application rates
- **✓**AMS
- ✓ Good water quality
- ✓ Quality formulation (adjuvant package)
- √ No antagonistic adjuvants or partners
- √ Slow down / boom lower
- ✓ Susceptible population

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Sprayer Set-Up

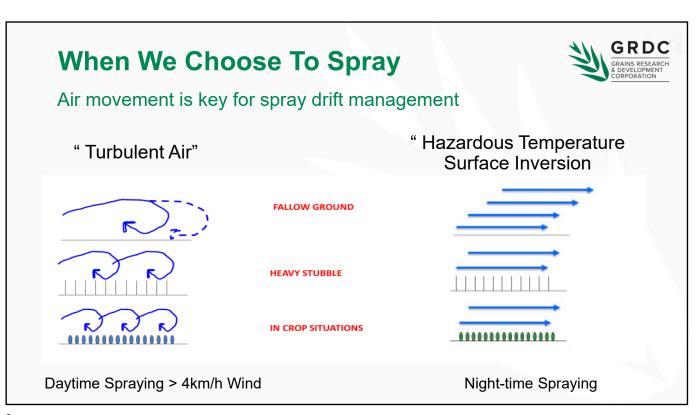


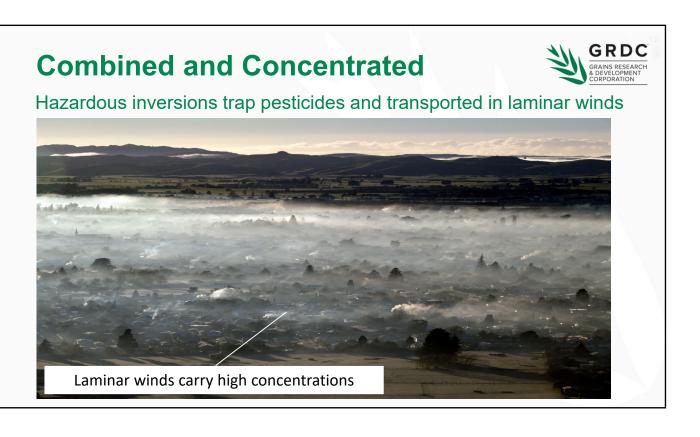
Will determine how much product is left in the air

Un-Assisted - Droplet Penetration through the Air

50 um	100 um	200 um
9 cm	34 cm	137 cm

Spray Quality	% of spray below 150 microns
Fine (F)	40-50
Medium (M)	20
Coarse (C)	10
Very Coarse (VC)	5
Extremely Coarse (XC)	2
Ultra Coarse (UC)	<1





Label Statements



Nufarm Crucial Herbicide & Titan Amine 720 Herbicide

DO NOT apply if there are hazardous surface temperature inversion conditions present at the application site during the time of application.

Surface temperature inversion conditions exist most evenings one to two hours before sunset and persist until one to two hours after sunrise.

Guesswork is the current Go-To method for inversion detection and label compliance

5

Inversion - Sensory Clues



Clues take time to develop or may not even occur at all



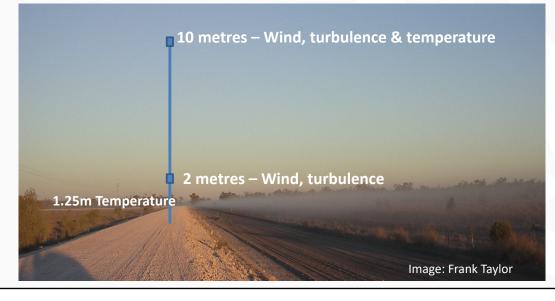


Dust, Fog, Dew, Clarity of noise, High odour; may not always be present during application

Research



Detailed examination of inversion conditions



- 29 towers
 - WA, SA,NSW, Qld
- 37 sites
- · Over 6 years
 - Capturing data every10 minutes

7

Discovery's Challenging Beliefs



While clear skies and light winds are the ideal inversion conditions.

- Inversions can still exists when;
 - It can be overcast / cloudy
 - Rarely is it Calm
 - Cup type wind sensors often record calm even when winds are up to 5 kph
 - · These undetected laminar winds carry drift
 - Winds are most often 2 to 11 kph
- Ultimately; Laminar Winds cause inversions to be Hazardous
 - 5 kph laminar winds can transport drift 50 km on a mid summers night
- Laminar wind flows can be up to 18 kph when VTD is 4 to 6 degrees

Recording Meteorological Conditions





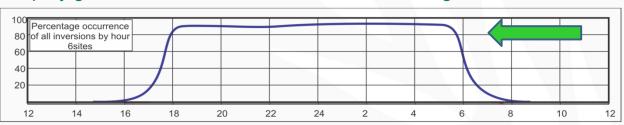


9

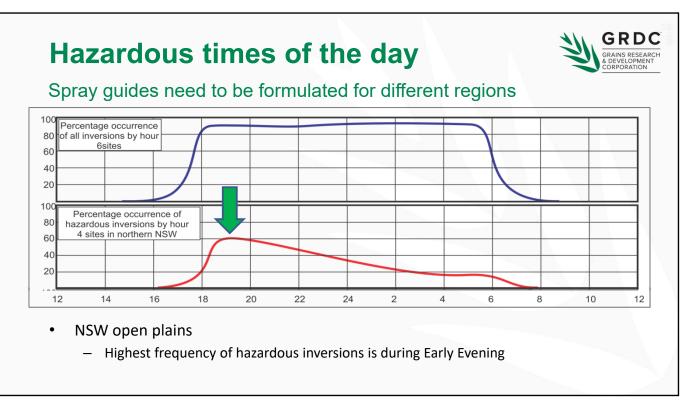
Hazardous times of the day

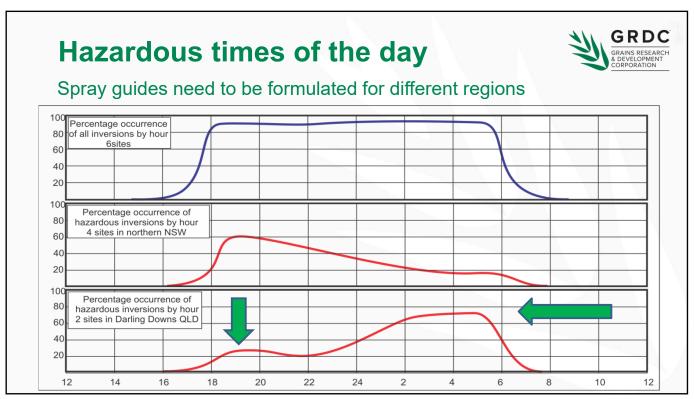


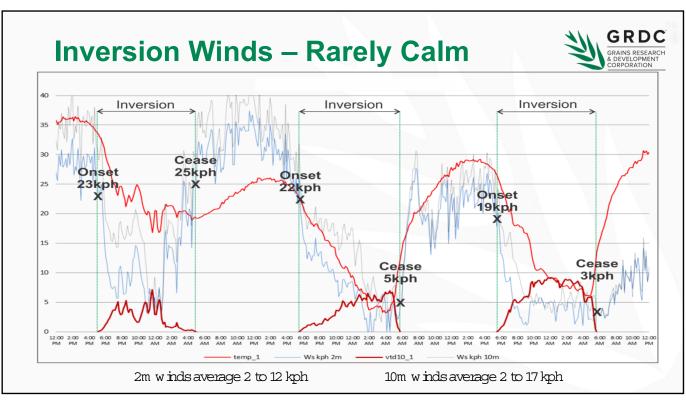
Spray guides need to be formulated for different regions

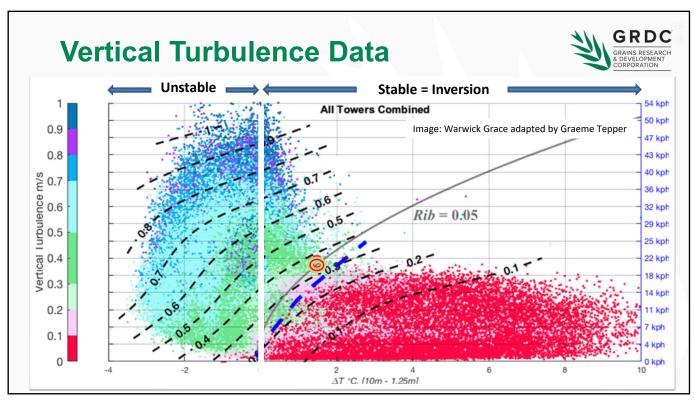


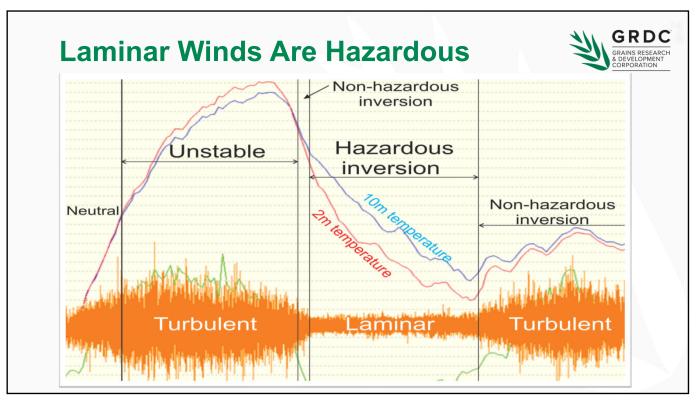
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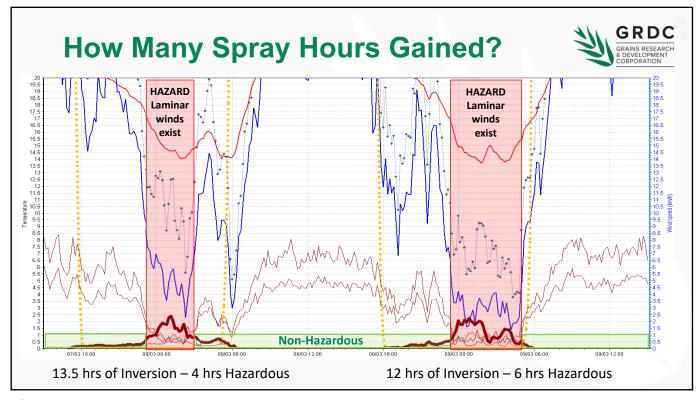












Spray Drift Warning System



WAND: Weather and Networked Data

Goanna Ag is establishing 100 Profiling Automatic Weather Stations (PAWS) across the grain and cotton regions of NSW and southern and central QLD.

Delivers to Growers:

- Accurate and real time data updated every 10 minutes
- 2 hour 'Nowcasting'
- Plus;
 - wind (2 m gust @ 2m and 10 m)
 - wind direction
 - temperature
 - · delta T
 - · rainfall



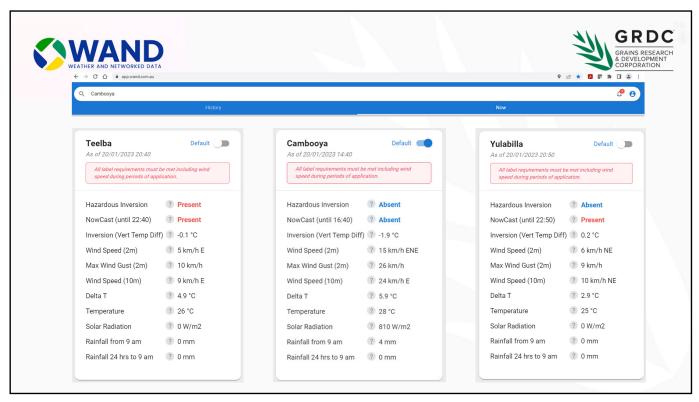
17

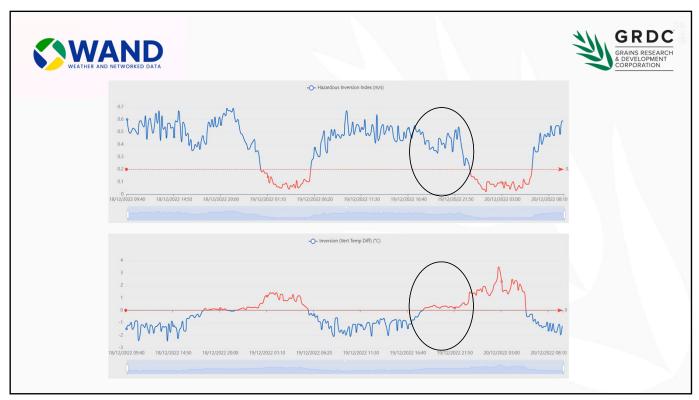
WAND: Weather and Networked Data

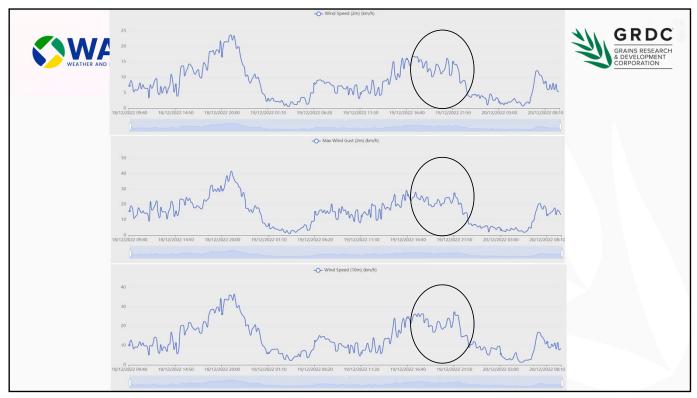


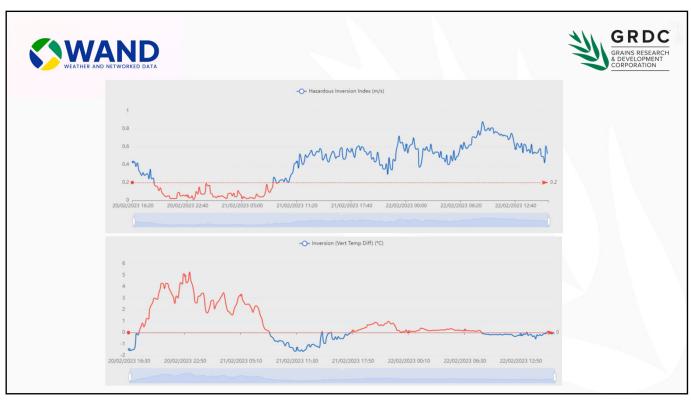
Provides information supporting Growers making informed decisions













System Benefits



Supports improved on-farm practices

- Identifies the most hazardous spray conditions
- Reveals more hours to spray at night
- Maximizes operator and machine productivity by revealing optimal hours to spray
- Eliminates guesswork
- Reduces the risk of spray drift which is crucial for social, environmental and financial reasons for agriculture and the wider community

Experienced operators combine wisdom with scientific data to make the best informed decisions

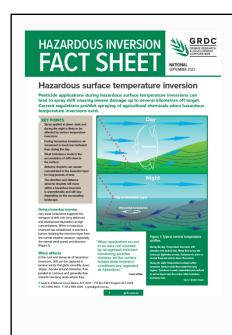
Additional Factors

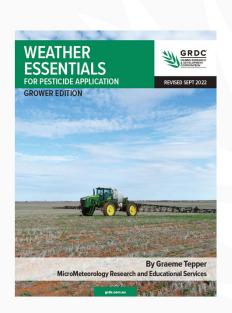
Influencing spray drift risk

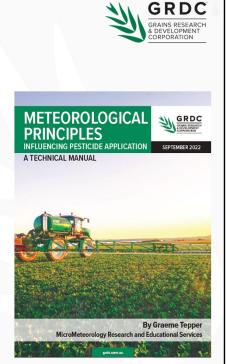
- Maximum wind speed
- Boom height
- Boom stability
- · Spraying speed
- Relative humidity / Delta T
- Adjuvant Choice
- Sensitive Areas and Buffer Zone Requirements
- Product Choice and Rate











Spray drift is a significant issue for agriculture. This investment represents a vital cross industry collaboration to improve spray outcomes.

THANK YOU

Grains Research and Development Corporation (GRDC)

A 214 Herries Street, Toowoom ba Qld 4350 Australia

Gordon Cumming -Manager: Chemical Regulation

- T 0428 637 642
- E Gordon.cumming@grdc.com.au

www.grdc.com.au









Adaptation and regulatory challenges for new technologies

- · Drift mitigation and monitoring
 - Spray Drift Management Tool (SDMT) Pending national APVMA permit
 - Parallel use with WANDS and SA Mesonet to manage hazardous temperature inversions
 - Future pesticide sensor technologies
- Autonomous spraying
 - · Autonomy Code of Practice
 - Future eLabels to support autonomy
- Green on green optical spot spraying
 - Compliance with current labels
 - Tools to support Green-on-Green regulation and permits



Eliminate spray drift at the time of application.....



Direct pesticide spray drift impacts

 Use of Spray Drift Management Tool (SDMT) can assist to manage these risks

Hazardous surface temperature inversions increase pesticide spray drift impact

 SDMT and drift management must be used in parallel with WANDS and SA Mesonet

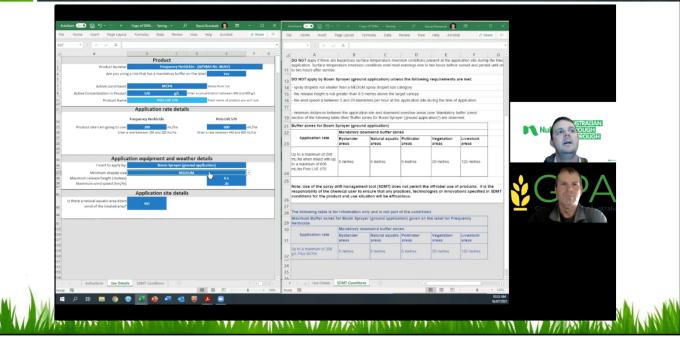
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Spray Drift Management Tool (SDMT) Pilot NSW Permit

- SDMT has its genesis following outcomes of an APVMA spray drift review which began in 2010
- Subsequent industry funding including from GRDC and with broad industry input through the National Working Party for Pesticide Applications over a number of years
- Spray Drift Management Tool (SDMT) APVMA Permit PER91156 which expired on 31 July 2022 was held by Grain Producers Australia (GPA)
- To assist with selected modern pesticide labels, which contain spray drift buffer zone restraints for selected products in cereals and fallow situations in NSW only
- Restraints included mandatory recommended buffers, which are determined by the APVMA using the maximum use rate on the label and calculated using the SDMT
- Reduces 20-30+ pages of some pesticide labels to a simple user friendly tool



SDMT Video at https://www.grainproducers.com.au/industry-pesticide-permits

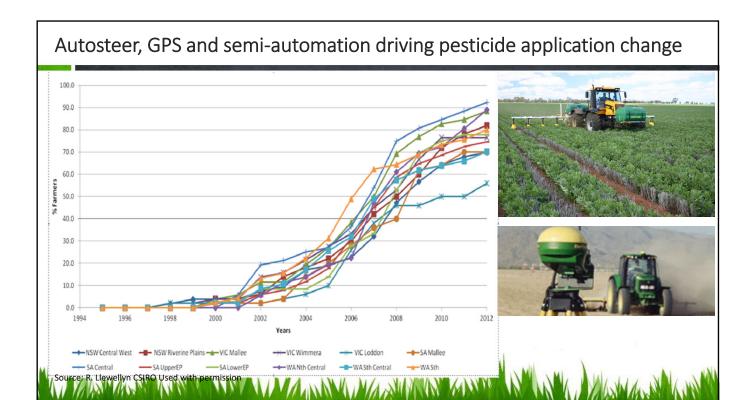


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National SDMT permit is pending approval

- User survey feedback 90% indicated they are likely or very likely to use the SDMT in the future if the APVMA permit is extended
- Additional improvements suggested:
 - Unique use case no and date to certify use
 - · Improved Product Mix guidelines When mixing of different products in the same mix
 - Build into an improved phone/web app
- GPA Pesticides & Technology Sub-committee agreed to prepare and submit a national permit application an behalf of Australian producers with NWPPA support
- Support for a national permit from all 12 pilot permit registrants
- Any new product requests for inclusion in the SDMT will require direct registrant contact and request to the APVMA
- National permit is currently in APVMA review process
- Opportunity to include in spray application training





Potential digital agriculture impacts in the Grains industry

Practice/decision	Impact	Impact on GVP (\$ million)
Planting	Beyond NVT - Improved variety matching to climate and soils. Increase in yield of 10% Equates to a productivity increase of 3.28%	1152.2
Crop weed and pest control	Targeted application using sensing and automation Chemical use reduced by 4%	91.0
Crop nutrition	Optimised fertiliser use results in 2% lift in output and 5% reduction in fertiliser costs	97.6
Yield Forecasting	Forecasting using remote sensed data allows higher confidence in marketing programs Overall productivity increased by 2%	702.8
Labour saving https://www.crdc.com.au/sites/default/file:	Labour costs reduced by 12% s/P2D%20Ecomomic%20impact%20of%20digital%20ag%20-%20AFI%20Final%20Rep	878.0 ort.pdf

Autonomy will accelerate use of optical camera and targeted spray technology



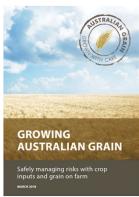
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Small platform autonomy – Australia one of the first!



Autonomy Code of Practice





- Builds on existing industry Codes of Practice
- Legislative obligations under the Safe Work
 Australia Model Work Health and Safety laws and
 Agricultural and Veterinary Chemicals Code Act
 1994
- Autonomy COP is about on-farm implementation and practice
- Alignment with emerging ISO standards







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Code of Practice - Sections

- 1 Introduction.
- 2 Safety and risk management process
- 3 Information, instruction, training and supervision
- 4 Introduction to general hazard controls
- 5 Farm planning and design for hazard control
- 6 System planning and design for hazard control and functional safety
- 7 Commissioning hazard controls
- 8 Operational hazard controls
- 9 Vehicle transport between fields
- 10 Maintenance and repair requirements
- 11 Emergency management
- Appendix 1 Legislative provisions
- Appendix 2 Selected standards
- Appendix 3 Glossary
- Appendix 4 Farm project management planning and implementation
- Appendix 5 Introducing mobile machinery with autonomous functions to farming operations
- Appendix 6 Potential autonomous field equipment risks
- Appendix 7 Incident reporting

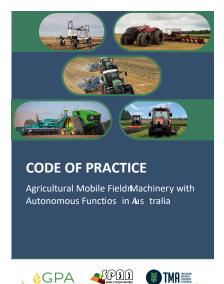








Autonomy Code of Practice - Finalised by Industry



- The Code of Practice (COP) is for in-field, on-farm operation only
- COP does not cover the use of autonomous equipment for on-road use or on public land
- Excludes UAVs, Forestry and fixed infrastructure
- Pesticide application decisions are manual
- Government engagement for COP endorsement currently underway
- Significant overseas interest OEDC Tractor Codes, UK and USA
- COP will be reviewed within 12-18 months of wide scale commercialisation
- COP will evolve with with new technology

1 /

OSST - Optical spot spraying technology - Australia was first!

Estimated 2000 WeedSeeker units and 1000 Weedit units



Green-on-Brown OSST APVMA Permits

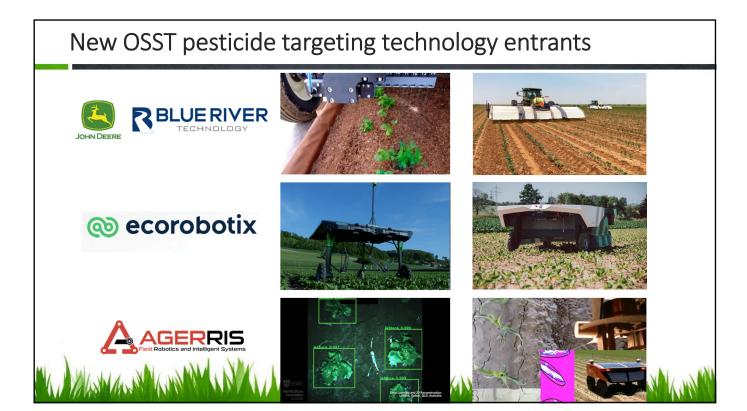
- Original Green-on-Brown OSST APVMA permit 'PER11163' expired in February 2019 - held by Crop Optics Australia
- Grain Producers Australia (GPA) today holds an APVMA permit 'PER90223' for the legal use of optical Green-on-Brown OSST – expires 31 December 2026
- There is an APVMA requirement that all products on permit PER90223 must have a label application beyond 2026



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New Green-on-Green OSST entrants





Green-on-Brown and Green-on-Green OSST Weed Seeker & Weed Seeker 2 WeedSeeker WeedIt & Weed-It Quadro WEED:IT SenseSpray (AgTechnic) SenseSpray Bilberry (Licenced to Agrifac, Dammann, Miller and Goldacres Australia) Bosch – SmartSprayer (Investment by BASF – licenced to Amazone, Stara & AGCO) Carbon Bee –SmartStriker
(licenced to Kuhn, Berthoud) Carbon Bee Greeneye Technology Availability in Australia Greeneye™ John Deere - See and Spray (Includes IP from John Deere owned Blue River Technologies, plus includes University of Southern Queensland IP with previous investment by SRA, CRDC & HIA) A JOHN DEERE AutoWeed **AUTOWEED** Agerris- VIIPA AGERRIS Agrointelli AGROINTELLI Ecorobotics @ ecorobotix

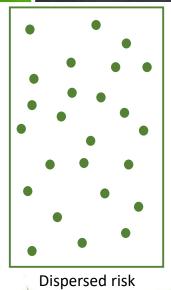
Future Risk Assessment Framework for Emerging Application Technologies

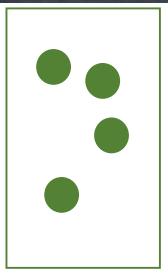
- OSST technology development is accelerating
- New patented pesticides and formulations using new specific targeting and application technologies
- Opportunity for a broad range generic pesticides and formulations using specific or similar targeting and application technologies
- Many pesticide x application technology x geospatial area combinations to consider
- Role of site specific weed monitoring prior to application eg Single Shot for % coverage
- Industry will need Green-on-Green permits for generic herbicide products





Managing crop safety, plant-back and trade risks – eg 5-10% field coverage





Clustered risk



Concentrated risk



What we see

Future Green-on-Green OSST APVMA Permit?

- Only registered products for use in the correct crop and growth stage can legally be used with Green-on- Green OSST
- Increasing beyond registered rate is off-label
- Change of crop or use type is off-label
- Change of timing of application to registered crop use is off-label
- A key industry risk from use of Green-on-Green OSST is pesticide residues and trade risks
- Grain pesticide residues are monitored through the industry funded National Residue Survey
- A future Green-on-Green OSST permit will be needed to manage trade risks to provide industry guidance on use, esp for generic pesticide products



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Future Risk Assessment Framework for Emerging Application Technologies

- Crop phytotoxicity, environment and residue studies will potentially need to be assessed under different criteria from traditional GAP studies
- Need to develop a geospatial OSST risk assessment model which be used in submission of an Item 25 risk assessment to the APVMA.
- A lack of a clear regulatory pathway will stifle investment and commercialisation of new technology in the small Australian market
- RDCs, machinery manufacturers and pesticide companies will need to work together to deliver cost effective outcome for industry
- Potential role of NWPPA in facilitating industry coordination on introduction of these technologies?





Take Home Messages

- Digital tools, eLabels, autonomy and sensors will deliver profound industry benefits and beneficial outcomes
- There is still much work to be done!
- Leadership plus collaborative pre-commercial expert input required
- Rural Research and Development Corporations, machinery manufacturers and pesticide companies will need to work together
 - To deliver an effective outcome to support the APVMA in delivering effective Green-on Green Optical Spot Spraying Technology (OSST) regulation determinations



25





Drone Weed Mapping - What are we discussing?



- The process
- What information is produced?
 - Weed size
 - Location
 - Spray percentages
- How can we best use this information? Know what to spray before you spray:
 - Size discrimination
 - Green on green
 - Scouting
- Summary





Drone Weed Mapping explained

- Step 1 Flying the drone and sensor
 - Enter paddock boundary on satellite imagery then largely autonomous process
 - Average coverage rate: 200ha/hr
 - Base station recording for flight duration, no link to drone
 - If correction source different to boom, simple one-off process to marry up
- Step 2 Process captured data on standard laptop
 - Internet connection required, but minimal data needed for upload/downloads
 - Same day processing and less time than flying paddock
- Step 3 Select weed sensitivity & generate prescription/coverage map
 - Software calculates area to be spot sprayed
 - Upload map to compatible GPS section controller



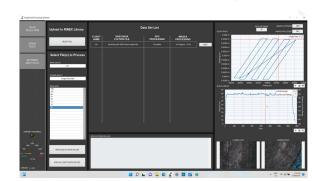




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 - > If correction source different to boom, simple one-off process to marry up
- Step 2 Process captured data on standard laptop
 - ➤ Internet connection required, but minimal data needed for upload/downloads
 - > Processing time is roughly equal to flight time
- Step 3 Select weed sensitivity & generate prescription/coverage map
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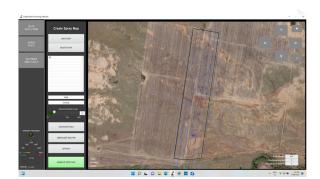




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The Product – Spray File

- Output is a prescription file
- Upload to sprayer only sprays weeds yellow in this image
- Data:
 - Weed Size
 - Weed Location
 - Calculates spray area

How can we use this data to maximise spray efficacy at minimum cost???



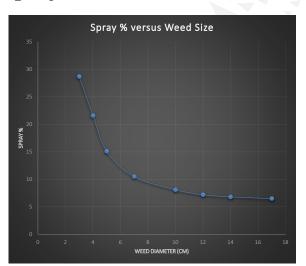




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Know what to spray before you spray

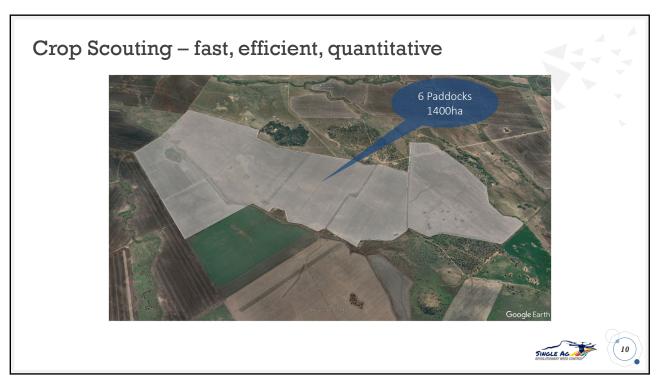
- Typical spray event from July 22
- Germination after rain event with sporadic milk thistle that had survived from previous spray in heavy wheat stubble
- Blanket spray \$42.40 per ha
- Mapped with Single Shot and now we know spray area compared with weed size
- Clearly see high percentage of small weed
- From 7cm to 17cm, 11% to 7% spray
- Simultaneous blanket and spot @ 11% spot use higher than normal rates on spot spray and lower rates on blanket spray
- Outcome: Excellent result all round with high rates on difficult to kill weeds and a saving of \$13.40 per ha

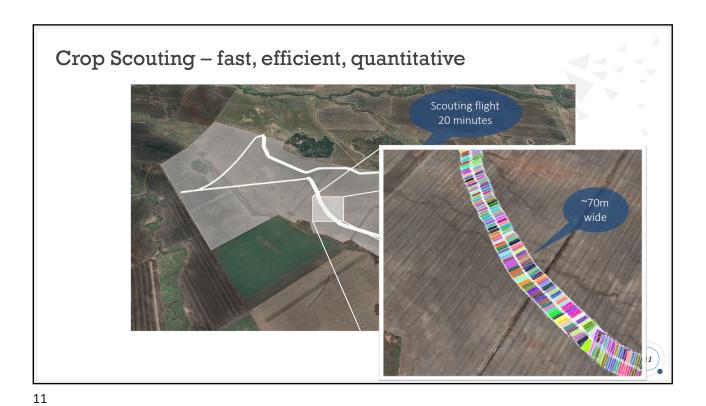


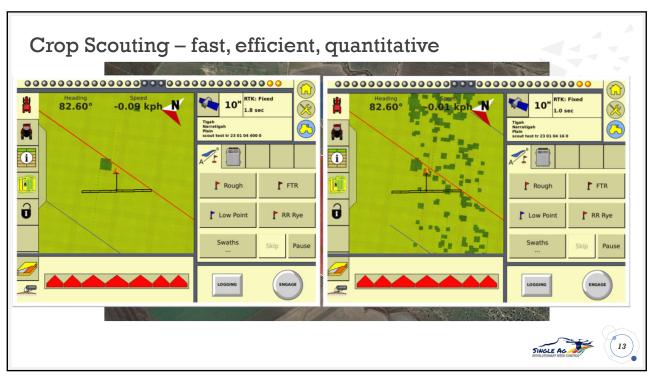


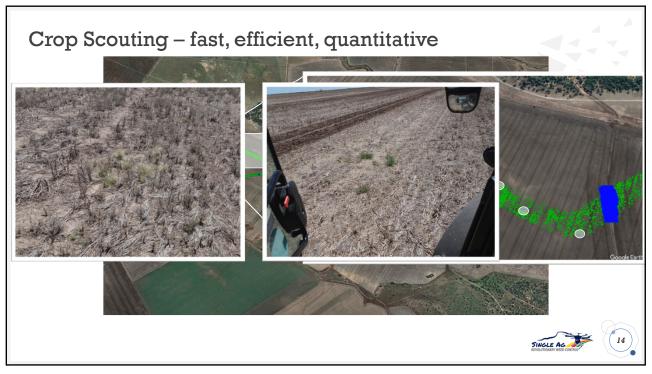












Crop Scouting - Quantitative

- Feathertop Rhodes grass \$100/ha+ spray application
- 66% spot = \$66/ha all weeds
- 7% spot = \$7/ha large weeds only
- \$59/ha difference
- 400ha field 2 hours flying
- Typical spot spray = 66% spot or \$66/ha \$26,400
- Target bigger weeds = 7% spot or \$7/ha \$2,800
- 2 hours flying = \$37,200 saved versus blanket

Ability to select on size = \$23,600 saving (of the \$37,200)

Ability to control FTR = Priceless

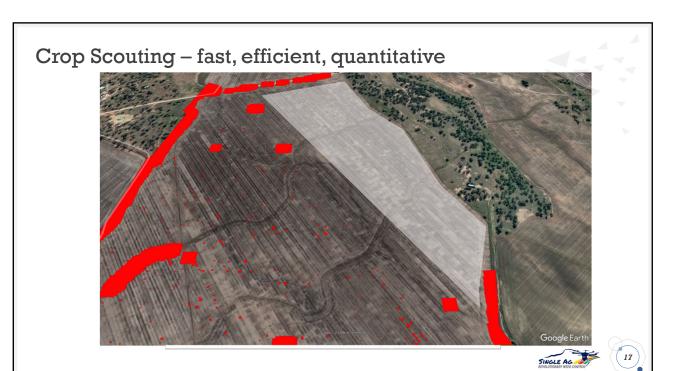






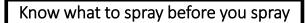
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Crop Scouting – fast, efficient, quantitative



Weed Mapping - Know what to spray before you spray

- Fleabane \$60/ha with Gramoxone Pro @ 6L/ha
- 22% spot = \$13.20/ha
- \$46.80/ha saved
- 280ha field = \$13, 104
- 1 hour 20 minutes of flying
- Spot spray rate we knew we were on label
- Sprayed at full speed @ 200L/ha 7 loads to 1.5
- Minimised drift with AI nozzles
- · We knew how much to mix









$\pmb{Case\ Study^*-} \ - \ Increased\ savings,\ spot\ spray\ with\ increased\ boom\ sections$

Savings with current unmodified booms – 7 sections, 36m						
Total	Total	Percentage	Average Chemical	Average	Total	
Area	Area	Spot	Cost of Blanket per	Value Saved	Value	
Covered	Sprayed	Sprayed	ha	per ha	Saved	
4837ha	1018ha	21%	\$28.30	\$22.36	\$108,155	

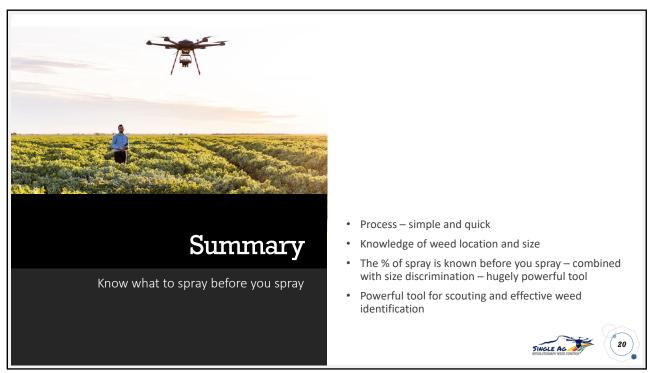
Modelled additional savings with boom modifications – 18 sections, 36m						
	Area to S	pot Spray	% of Paddock to Spray		% Reduction from	
Paddock Size	7 Section	18 Section	7 Section	18 Section	Modifications	
189ha	26.7ha	17.3ha	14%	9%	35%	

^{*} Case study from Tigah Farming, Coonamble, NSW





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Trade display exhibitors

Trade display exi	11011015	
	Know what's there before you spray. Want to spot spray with your existing sprayer? Want to blanket spray and spot spray simultaneously? Want to know	www.singleagriculture.com.au
SINGLE AGREVOLUTIONARY WEED CONTROL	the area to spot spray before you spray? Want to scout for herbicide resistant weeds? Find out how, with weed mapping at 200ha per hour at Single Agriculture.	0500000 0135600
CORTEVA™ agriscience	Colex-D Herbicide contains a novel 2,4-D salt and formulation technology that reduces drift potential, volatility and 2,4-D odour. The proposed label will contain specific criteria and compatibility statements to support these claims. With efficacy equal to 2,4-D amine, this is a 2,4-D that can be applied with confidence.	https://www.corteva.com.au/
HARDI	GeoSelect, a new spraying solution designed to save farmers money, time and create greater efficiency while working the harsh Australian landscape.	https://www.hardi.com.au/
M°INTOSH DISTRIBUTION Miller Spring 1899 Weed Seeker 2 bilberry	McIntosh Distribution is leading Australian machinery distributor for national brands including Miller Sprayers and WeedSeeker 2. With a commitment to excellent customer service, McIntosh Distribution aims to provide growers with industry-leading equipment, service and after-sales support.	http://www.mcintoshdistributio n.com.au/
WEED-IT Precision spraying	With over 20,000 WEEDIT sensors sold in Australia makes WEEDIT a clear market leader because it works and it's simple to use. Brendan Williams has been working with WEEDIT for 15 years so has a wealth of experience to share.	https://www.weedit.com.au/
An Agricultural Sciences Company	Nobody likes to get a fine. FMC developed On Coarse® DRA (Drift Reducing Adjuvant) to provide applicators with the confidence and knowledge to apply 2,4-D/glyphosate mixtures with a wide range of nozzles to produce genuine Very Coarse (VC), Extremely Coarse (XC) or Ultra Coarse (UC) spray qualities. Make less fines with On Coarse® DRA	www.fmccrop.com.au
MILNE BROS TRUCK AND TRACTORS	Detailed discussion on updated Agtronics equipment built to suit the Central Queensland environment, customisation to suit specific needs of farmers.	https://milnebros.com.au/
RDO EQUIPMENT	Using See & Spray Select, farmers and contractors can apply complex tank mixes more efficiently and easily switch from targeted to broadcast spraying without leaving the tractor cab. See & Spray Select has an integrated camera technology that rapidly detects green plants within fallow ground and automatically triggers an application to those plants. In doing so, it achieves a similar hit rate to traditional broadcast spraying but uses, on average, 77% less herbicide.	https://www.rdoequipment.co m.au/application-equipment/

_		
Quick 'N' Safe	The Quick 'N' Safe Chemical Protection Apron is a simple & practical chemical personal protective suit (PPE) for farm & industrial use, providing protection from harmful chemical exposure & contamination. Made in Forbes from material that meets Australian Standards AS 2001.2.17-1987 (hydrostatic pressure test) and ASNZS ISO 6530-2006 (protective clothing).	https://quicknsafe.com.au/
DARLING DOWNS PRECISION	Darling Downs Precision are specialists in Precision Ag Technology. We aim to provide growers with high quality technology that can help them improve their farming practices, be more productive, reduce input costs as well as increase profit. We also want this technology to help growers be better stewards of their land.	https://www.darlingdownspr ecision.com.au/
DARLING DOWNS SPRAYTECH	As growers look to constantly spray to control hard to kill weeds, Swarmfarm and WEEDit have become a useful synergy for growers struggling with tying up a worker and a tractor to spray. Swarmfarm have developed a robotic platform that can spray with Weedit implements for targeted spraying on widths from 9m to 18m as linkage setups and 18 to 24m as trailing options.	jeremy@ddst.com.au 0439 003 439
SPRAYSMART® Chemical Accreditation Training	SpraySMART is a Registered Training Organisation and leader of Face to Face, Online, Zoom and in house AQF3 Chemical Accreditation Training throughout Australia. Ask us about our customized Accredited Training in Broadacre/Cotton, Dairy, 1080, and Livestock.	www.spraysmart.com.au
CROPLANDS	Croplands Equipment is a leading manufacturer and supplier of agriculture spraying equipment. We have been partnering with growers around the world to bring out the very best in their operations for over 50 years.	https://croplands.com/au/
Nufarm & THROUGH & THROUGH	With a more uniform and effective spray pattern, Nufarm DROPZONE ensures more of the total spray volume is delivered in the optimal size range (150 to 720 μm), by not only reducing drift, but also reducing oversized droplets that can lead to poor weed control. Nufarm DROPZONE's unique 2,4-D amine formulation technology is a low odour and non-volatile solution that provides less impact to users and the community.	https://nufarm.com/au/dropzone
TECSIGHT	Hutcheon and Pearce will be showcasing the world's first factory installed original equipment manufacturer camera sprayer. Static demonstrations will be showcasing the technology throughout the day. Talk to Hutcheon and Pearce's TECSight and John Deere's equipment, technology and digital specialists about our collective journey to automation.	www.hutcheonandpearce.com. au www.tecsight.com.au